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1 **Effect of multiple freeze–thaw cycles on myoglobin and lipid oxidations of grass carp**

2 **(*Ctenopharyngodon idella*) surimi with different pork back fat content**

3

4 **Abstract.** Fresh grass carp was used to produce surimi and 50 g kg⁻¹, 100 g kg⁻¹, or 150 g kg⁻¹

5 pork back fat was added. The water distribution, TBARS, myoglobin oxidation, color

6 parameter (L*, a*, b*), heme and non-heme iron content of samples were determined to analyze

7 the effects of different fat content on the oxidation of myoglobin and lipids during multiple

8 freeze-thaw cycles of grass carp surimi. Both multiple freeze-thaw cycles and increased fat

9 content lead to an increase in TBARS, a blue shift in the absorption peak of myoglobin

10 porphyrin, a decrease in heme iron content, and an increase of non-heme iron content. Repeated

11 freeze-thaw caused a decrease in immobilised water content and L*, and caused an increase in

12 a* and b*. Increased fat content caused an increase in immobilised water content, L* and a*, and

13 caused a decrease in b*.

14 **Keywords:** freeze–thaw cycles, pork back fat, grass carp surimi, water distribution, myoglobin

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1 Introduction

2 Freezing is the most widely used storage method for aquatic products, maintaining the quality
3 of aquatic products and extending product shelf life. However, if the cold chain system is not
4 standardized, aquatic products may experience freeze-thaw cycles during steps of storage,
5 transportation, retail and sales (Srinivasan & Hultin, 1997). When the number of freeze-thaw
6 cycles increases, the edible quality of aquatic products will become lower. In the 2015 study of
7 Nikoo et al., Japanese sea bass surimi went through six freeze-thaw cycles to compare peroxide
8 value (PV), thiobarbituric acid reactive substances (TBARS), protein carbonyl and total
9 sulfhydryl content) before and after the cycle, it is found that PV, TBARS and protein carbonyl
10 content increased and total sulfhydryl content decreased with the increase of the number of
11 freeze-thaw cycles (Nikoo et al., 2015). In 2019, Nikoo et al. also found that with increasing
12 cycle numbers, there was an increase in the protein carbonyl content of Asian black bass surimi,
13 and a decrease in total sulfhydryl content and protein solubility (Nikoo et al., 2019). The
14 observed changes of these indexes indicated a decrease in the quality of surimi with increasing
15 cycle numbers. Sriket et al. (2017) pointed out that repeated freezing and thawing of Sawai (*P.*
16 *hypophthalmus*) makes an increase in the degree of lipid oxidation, and a decrease in lightness.
17 Overall, the quality problems of aquatic products resulting from repeated freezing and thawing
18 are increasingly concerned by processors and consumers.

19 Consumption of surimi products is becoming more and more popular. During the
20 processing of some surimi products (such as fish slide and kamaboko), pork back fat may be

1 added into products to improve the flavour, smoothness, and juiciness (Chojnicka et al., 2009).
2 However, the increased fat content may not only contribute to improve the taste, but may also
3 promote lipid and protein oxidation, thus affecting the food quality and nutritional value of the
4 product (Pietrowski et al., 2011; Shi et al., 2014). In this study, fresh grass carp
5 (*Ctenopharyngodon idella*) was used as raw material to prepare surimi with different fat
6 content by adding salt and different proportion of pork back fat. The water distribution, TBARS,
7 color, myoglobin oxidation, heme iron and non-heme iron content of samples were determined
8 to analyze the effects of different fat content on lipid oxidation and myoglobin oxidation during
9 repeated freeze-thaw cycles of grass carp surimi.

10 **Materials and Methods**

11 **Materials**

12 The selected fresh grass carp are bought in a supermarket-Carrefour supermarket. All the fish
13 are soaked in tap water in bags to keep them fresh, and then transported to the laboratory. Pork
14 back fat was purchased at the local market, 48 h post-mortem. Heme was purchased from
15 Sigma, and all the chemicals used in this study were purchased from Solabio at analytical grade.

16 **Preparation of grass carp surimi**

17 The State Council issued the regulations on the Administration of Experimental Animals in
18 2017, and China's Ministry of Science and Technology compiled the guidance on the treatment
19 of Experimental Animals in 2006, based on these two documents, using sticks to hit all fish on
20 the head, causing their death. Then the scales and internal organs were removed, the head was

1 cut off and the fish was cut into thin slices, and washed for 5 minutes with cold water (5°C)
2 and then were chopped for 120 s in a food processor (HR3868, Philips, China). 25 g kg⁻¹ of
3 salt was added to surimi and stirred for a duration of 2 min. Then pork back fat was added and
4 stirred for a duration of 3 min. The final fat content of grass carp surimi was 0 g kg⁻¹, 50 g kg⁻¹,
5 100 g kg⁻¹ and 150 g kg⁻¹ respectively, and the samples were named F₀, F₅₀, F₁₀₀ and F₁₅₀
6 respectively. These samples were packed in moisture impermeable polyethylene bags, sealed
7 and stored at -18°C for each cycle. For each week, a set of frozen samples was thawed at
8 flowing water. The frozen samples were subjected to 6 freeze-thaw cycles. A weekly analysis
9 of the samples was performed over six weeks with thawing of samples.

10 **Low-field nuclear magnetic resonance (LF-NMR) relaxation measurements**

11 LF-NMR relaxation measurements were done according to the method of Aursand et al. (2008),
12 which is slightly modified. Sample (1 × 1 × 1 cm) was added to the cylindrical glass tube and
13 Carr-Purcell-Meiom-Gill sequence was used to measure relaxation time of T₂. The threshold
14 value used for T₂ measurement is 150 μs. The data of 4000 echoes were collected repeatedly
15 through 12 scans. The next repetition time between the scan and the scan is 4000 ms. Through
16 the use of Nuimag's Multi Exp Inv Analysis software to make a multi-exponential fitting
17 analysis, a total of 3 relaxation times (T_{2b}, T₂₁ and T₂₂) were obtained, and the corresponding
18 percentages of different types of groups (P_{2b}, P₂₁ and P₂₂) were also obtained.

19 **Myoglobin extraction, characterization, and absorption spectra**

20 Krzywicki (1982) and Shang et al. (2020) method was used to extract myoglobin from grass

1 carp surimi. 5 g of samples were weighed, followed by addition of 50 mL phosphate buffer (40
2 mmol/L, pH 6.8, 4°C). With the application of Ultra homogenizer (T18, IKA, Germany),
3 samples were homogenized under the condition of 10800 rpm for 20 s and placed in an ice bath
4 for 60 min, then the frozen centrifuge (GL20M, Herixi, China) was used in 4°C conditions,
5 $10000 \times g$ was centrifuged for half an hour. Whatman No. 1 filter paper was used to filter the
6 supernatant, and UV visible spectrophotometer (UV2559, SHIMADZU, Japan) was used to
7 scan at full wavelength and record the absorbance at 525 nm, 545 nm, 565 nm and 572 nm.

8 The proportions of the three forms of myoglobin were calculated as follows:

9 $[\text{Deoxymyoglobin}] = 0.369R_1 + 1.140R_2 - 0.941R_3 + 0.015,$

10 $[\text{Oxymyoglobin}] = 0.882R_1 - 1.267R_2 + 0.809R_3 - 0.361,$

11 $[\text{Metmyoglobin}] = -2.514R_1 + 0.777R_2 + 0.800R_3 + 1.098,$

12 where $R_1 = A_{572}/A_{525}$, $R_2 = A_{565}/A_{525}$ and $R_3 = A_{545}/A_{525}$.

13 **TBARS assay**

14 Beltran et al. (2003) method was used to measure TBARS. Combined with the absorbance of
15 different samples at 532 nm, the TBARS values were calculated. At the same time, the new
16 samples were acidified by 1,1,3,3-tetraethoxypropane, and the standard curve of
17 malondialdehyde (MDA) (8~50 nmol) was constructed. The TBARS is expressed as mg MDA
18 $\times \text{kg}^{-1}$ surimi.

19 **Color measurement**

20 According to the color of grass carp surimi, redness (a^*), yellowness (b^*), lightness (L^*) were

1 evaluated by the use of Spectro-colorimeter (Miniscan EZ, HunterLab, USA). Six
2 measurements of these coordinates were performed for each of the three replicates.

3 **Heme iron determination**

4 The methods of Shang et al. (2020) were used to measure the content of heme iron with slightly
5 modified. First, a 10 g grass carp surimi sample was added into 20 mL acidified acetone (80%
6 acetone, 18% water and 2% HCl). Then, with the use of Ultra homogenizer (T18, IKA,
7 Germany), the mixture was homogenised under the condition of 15000 rpm for 15 s and
8 remained in the dark state for 1 hour under the condition of 4°C. Then it was centrifuged at
9 10000 × g (4°C) for 10 min through a frozen centrifuge (GL20M, Herixi, China). After
10 precipitation, the soluble substance is obtained and passed through a fiberglass filter (GF/A,
11 Whatman, England). The filtrate's absorbance was measured at 640 nm. The standard curve
12 established by using hematin and the heme iron content was 0.0882 times of hematin content.

13 **Non-heme iron determination**

14 The method proposed by Ma et al. (2016) was applied to the measurement of non-heme iron
15 with slightly modified. Firstly, a 5 g grass carp surimi sample was added into 15 mL of 0.1
16 mol/L citric acid-phosphate buffer (pH 5.5). The mixture was homogenized for 15 s by Ultra
17 homogenizer (T18, IKA, Germany) at 15000 rpm and filtered the supernatant. Then the 1mL
18 2% ascorbic acid and 3 mL homogenate were mixed together and incubated at 20°C for a
19 duration of 20 min. 2 mL trichloroacetic acid (11.3%) was then added, mixed together, and
20 centrifuged at a high speed under the condition of 10000 × g (10°C) using a frozen centrifuge

1 (GL20M, Herixi, China) for 10 min. The transparent supernatant of 3mL was then transferred
2 into the test tube, which was effectively mixed with the ferrozine chromogenic agent of 0.3 mL
3 and 10% ammonium acetate of 1.2 mL. The mixture was filtered by the use of a fiberglass filter
4 (GF/A, Whatman, England), and then the absorbance was measured at 562 nm. All iron
5 determination processes are carried out in a dark state.

6 **Data analysis**

7 The expression of all data is mean \pm standard deviation and the data is analyzed by Excel and
8 SPSS 16.0. One-way ANOVA was used for single factor analysis, two-way ANOVA was used
9 for analyzing the interaction of freeze-thaw cycle and fat content. The significance was
10 established at $P < 0.05$.

12 **Results and Discussion**

13 **Water distribution analysis of grass carp surimi with different fat content during multiple** 14 **freeze-thaw cycles**

15 There are three types of water in the muscle. The shortest relaxation time 1-10 ms (T_{2b})
16 represents water firmly bound to macromolecules. The intermediate relaxation time 20-100 ms
17 (T_{21}) represents immobilized water. Of all the types, the third type had the most lasting
18 relaxation time, 200-1000 ms (T_{22}), which was corresponded to water outside the myofibril
19 (Zang et al., 2017). Immobilized water content is very important in grass carp surimi, and

1 water-holding capacity is greatly affected by this part of water (Qin et al., 2017). Therefore, it
2 is necessary to study the relaxation time and proportion of immobilized water. In our study, T_{21}
3 increased in the first two cycles which might be related to the salt-induced swelling of
4 myofibers (Aursand et al., 2009) and the expansion of space between myofilaments due to
5 increased protein electrostatic repulsion (Erikson et al., 2004). From cycle 3 to cycle 6, T_{21} and
6 P_{21} decreased significantly with the increase of freeze-thaw cycles (Table 1), due to protein
7 denaturation, muscle fiber contraction, and water flow to the extracellular space (Ali et al.,
8 2015). With increasing fat content, T_{21} decreased significantly and P_{21} increased significantly,
9 suggesting that fat is conducive to the formation of the fine three-dimensional-structured
10 network of surimi, making more water bound in myofibrillar protein (Yang et al., 2015).

11 **Myoglobin oxidation analysis of grass carp surimi with different fat content during** 12 **multiple freeze-thaw cycles**

13 Myoglobin belongs to a kind of globular heme protein, which exists in the animal-
14 derived foods and products. It affects the muscle color to a great extent, and is greatly affected
15 by its redox state and concentration (Chaijan, 2008). In the presence of oxygen,
16 deoxymyoglobin and oxymyoglobin were oxidized to metmyoglobin. Compared with
17 mammalian myoglobin, fish myoglobin is easier to oxidize (Haard, 1992). The metmyoglobin
18 contents in grass carp surimi were measured and shown in Table 1. In the same freeze-thaw
19 cycle, with the gradual increase of fat content, the content of metmyoglobin in grass carp surimi

1 increased significantly. Moreover, with more and more freeze-thaw cycles, the content of
2 metmyoglobin increased significantly in grass carp surimi without pork back fat. Freeze-thaw
3 oxidizes deoxymyoglobin and oxymyoglobin to form metmyoglobin, which is consistent with
4 the conclusion of Jiang et al. (2019). However, in the samples with different amounts of pork
5 back fat, the content of metmyoglobin increased at first and then decreased. which may reflect
6 the reduction of metmyoglobin to oxymyoglobin by ferrimyoglobin reductase (Wongwichian
7 et al., 2015).

8 The absorption spectra of myoglobin in all surimi samples were measured from 380 to
9 450 nm, as shown in Fig. 1 and Table 1. With the fat content increased, the absorption peak of
10 porphyrin showed blue shift. With the increase of freeze-thaw times, porphyrin absorption peak
11 also blue shifted, which shifts from 409 nm to 402 nm. This result is consistent with
12 Wongwichian et al. (2015) and Wang et al. (2018), which suggested that oxidation reaction
13 was caused by repeated freeze-thaw cycles and increased fat content. The polypeptide chain of
14 myoglobin consists of 153 amino acids, globin and an artificial heme group, and an iron (II)
15 protoporphyrin-IX complex (Hayashi et al., 1998). Porphyrin compounds have a strong
16 absorption peak at 420 nm because the haem moiety and apomyoglobin interact with each other.
17 Therefore, the porphyrin absorption peak can be used to monitor the unfolding of heme protein.
18 When the peak disappears, it indicates that the heme protein is damaged or the porphyrin part
19 is separated from globin (Benjakul, & Bauer, 2001; Wongwichian et al., 2015). In this study,

1 when the number of freeze-thaw cycles gradually increases, the height of porphyrin absorption
2 peak begins to decrease, which is consistent with changes of heme iron and non-heme iron.

3 **Changes of the TBARS value during multiple freeze–thaw cycles**

4 TBARS is a common method used to determine malondialdehyde (MDA), the final oxidation
5 product of which is unsaturated fatty acid (Karoui, & Blecker, 2011). The states of MDA are
6 relatively stable, and can reflect the degree of lipid oxidation to a certain extent (Guillen-Sans,
7 & Guzman-Chozas, 1998). Benjakul & Bauer (2001) pointed out that freeze-thaw of muscle
8 tissue led to the accumulation of TBARS in a short time, which was attributed to the destruction
9 of cell membrane caused by ice crystals and the subsequent release of oxidants, especially
10 heme iron. With the increase of freeze-thaw times, the TBARS of grass carp surimi increased
11 significantly (Table 2), which was consistent with the results of Wang et al. (2015). When the
12 fat content increased, TBARS increased significantly, with a maximum value of 2.87mg kg^{-1} ,
13 which is in the allowable range of surimi (MDA content greater than $2\text{-}3\text{mg kg}^{-1}$ confers bad
14 flavour to the meat (Ferreira et al., 2016)).

15 **Changes of heme iron and non-heme iron of grass carp surimi with different fat content** 16 **during multiple freeze-thaw cycles**

17 The freeze-thaw cycle results in tissue damage and protein denaturation, resulting in a decrease
18 in total iron and heme iron in fish (Turhan et al., 2006; Sriket et al., 2007). With the increase
19 of freeze-thaw times, heme iron in grass carp surimi decreased significantly, while non-heme

1 iron increased significantly (Table 2). This may be due to the destruction of iron, resulting in
2 the release of free iron (Wongwichian et al., 2015). When the fat content increased gradually,
3 the heme iron content in grass carp surimi decreased significantly, and the non-heme iron
4 content increased significantly, which was closely related to fat oxidation (Maqsood, &
5 Benjakul, 2010).

6 **Color analysis of grass carp surimi with different fat content subjected to multiple freeze-** 7 **thaw cycles**

8 After freezing and thawing many times, the lightness of grass carp surimi gradually
9 disappeared and L^* decreased (Table 2). There are two explanations for these changes. First,
10 the carbonyl compounds formed by oxidation may react with amino compounds such as amines
11 and amino acids to generate dark substances, resulting in decreased lightness (Giri et al., 2010).
12 Second, the catalytic oxidation of iron and copper in fish can promote deepening of the color
13 (Tokur, & Korkmaz, 2007). The a^* value of grass carp surimi is low and negative, and the b^*
14 value is relatively high, which indicates that the color of grass carp surimi is yellow and green.
15 With the increase of freeze-thaw times, the value of a^* increases, which may be related to the
16 decrease of heme protein (Leygonie et al., 2012) and the increase of metmyoglobin (Canto et
17 al., 2012). Shi et al. (2014) found that adding vegetable oil will increase the L^* and a^* values
18 of surimi, and the b^* value was affected by the color of vegetable oil itself. In our study, in the
19 same freeze-thaw cycle, with increasing fat content, there were increases in L^* values and a^*

1 values, and decreases in b^* values.

2 **Conclusions**

3 The effect of different fat content on lipid and myoglobin oxidation of grass carp surimi under
4 multiple freeze-thaw cycles was investigated. The freeze-thaw cycle contributes to lipid
5 oxidation, myoglobin oxidation and the conversion of heme iron to non-heme iron, which
6 eventually leads to a decrease of immobilised water content in muscle and a decrease of color
7 stability. Therefore, to prevent these negative effects on the quality of grass carp surimi,
8 temperature fluctuation must be avoided during freezing, transportation, and storage. When fat
9 was added, the water distribution, TBARS, color, metmyoglobin, heme iron and non-heme iron
10 content of grass carp surimi was adversely impacted. Increased fat content promoted the
11 binding of water in myofibrillar protein and improved the lightness of grass carp surimi, but
12 resulted in the aggravation of the degree of lipid and myoglobin oxidation. Overall, the results
13 suggest that careful selection of the appropriate fat content is required for the optimal
14 processing of surimi products.

15 **Conflict of Interest**

16 The author declares that there is no conflict of interest in this study.

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3 **Ethics Approval**

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5 Regulations on the Administration of Experimental Animals issued by the China State Council
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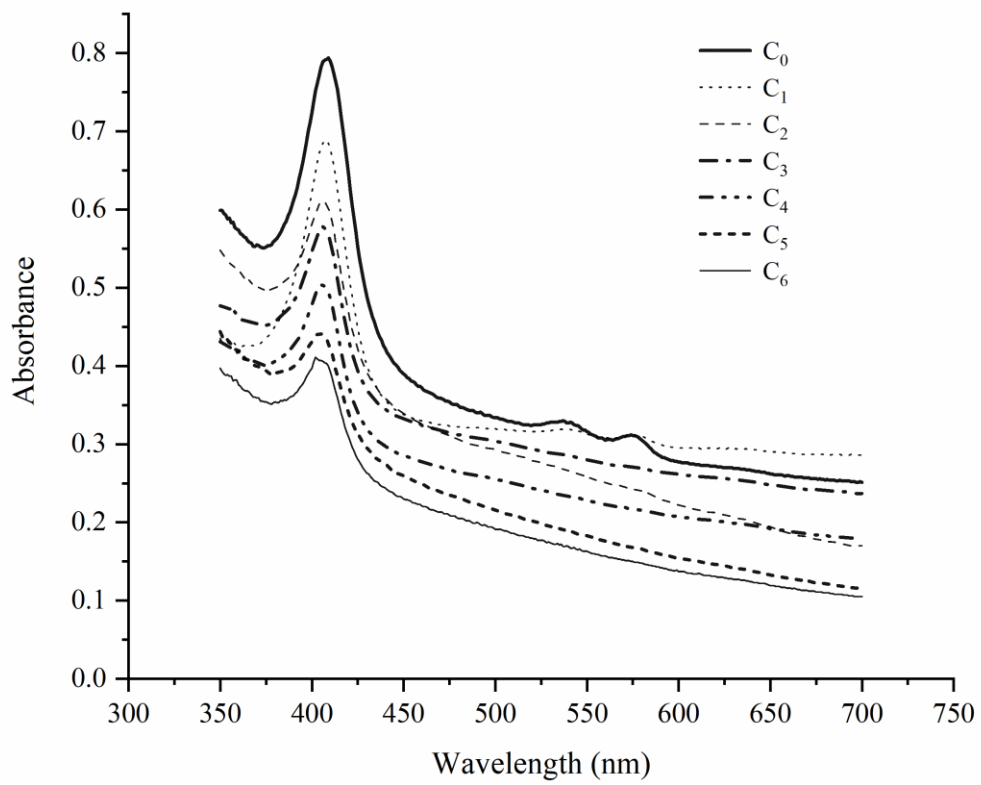
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2 Fig. 1. Changes in the absorption spectra in the soret region (300–500 nm) of myoglobin from grass carp
3 surimi by adding 0% of pork back fat
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Table 1 Changes of water distribution, myoglobin during multiple freeze–thaw cycles

Freeze– thaw cycles	Fat content	Immobilized water parameters		Absorption spectra of myoglobin	
		T ₂₁ (ms)	P ₂₁ (%)	Wavelength corresponding to the highest peak (nm)	Metmyoglobin content (%)
C ₀	F ₀	58.92±0.54 ^{Ab}	85.13±0.15 ^{Aa}	409	25.55±0.37 ^{Aa}
	F ₅₀	58.85±0.08 ^{Ab}	84.56±0.66 ^{Aa}	409	25.25±0.23 ^{Aa}
	F ₁₀₀	58.83±0.52 ^{Ab}	85.58±0.28 ^{Aa}	409	25.80±0.43 ^{Aa}
	F ₁₅₀	59.73±0.11 ^{Ab}	85.81±0.18 ^{Aa}	409	26.15±1.13 ^{Aa}
C ₁	F ₀	65.05±0.21 ^{Aa}	84.26±0.42 ^{Aa}	408	27.05±0.04 ^{Aab}
	F ₅₀	64.02±0.16 ^{Ba}	85.00±0.02 ^{Aa}	408	33.90±0.65 ^{Bc}
	F ₁₀₀	62.98±0.06 ^{Ca}	85.26±0.30 ^{Aa}	407、408	35.09±0.66 ^{BCbc}
	F ₁₅₀	62.03±0.08 ^{Da}	85.52±0.67 ^{Aab}	407	37.02±0.51 ^{Cc}
C ₂	F ₀	62.60±0.71 ^{Aa}	83.31±0.11 ^{Bab}	406	28.34±0.07 ^{Abc}
	F ₅₀	62.07±1.03 ^{Aa}	83.97±0.12 ^{ABab}	405、406	32.88±0.28 ^{Bbc}
	F ₁₀₀	61.88±0.30 ^{Aa}	84.17±0.21 ^{Ab}	405	36.85±0.12 ^{Ccd}
	F ₁₅₀	60.38±0.71 ^{Aab}	84.16±0.25 ^{Abc}	405	37.62±0.28 ^{Cc}
C ₃	F ₀	54.85±0.92 ^{Ac}	82.06±0.55 ^{Abc}	405、406	29.97±0.30 ^{Acd}
	F ₅₀	54.09± 0.20 ^{ABc}	82.51±0.64 ^{Abc}	405、406	36.34±0.30 ^{Bd}
	F ₁₀₀	53.00± 0.02 ^{ABc}	83.02±0.06 ^{Ac}	405	37.49±0.21 ^{Bd}
	F ₁₅₀	52.59±0.42 ^{Bc}	83.69±0.13 ^{Ac}	405	37.57±0.39 ^{Bc}
C ₄	F ₀	52.35±0.78 ^{Ac}	81.22±0.48 ^{Bc}	405	30.95±0.89 ^{Ade}
	F ₅₀	50.09±0.29 ^{Ad}	82.34±0.63 ^{ABbc}	405	32.32±1.40 ^{ABbc}
	F ₁₀₀	46.89±0.93 ^{Bd}	82.90±0.20 ^{ABc}	404、405	33.01±1.29 ^{ABb}
	F ₁₅₀	45.46±0.60 ^{Bd}	83.45±0.47 ^{Acd}	404	35.61±0.48 ^{Bbc}
C ₅	F ₀	47.30±0.13 ^{Ad}	80.32±0.93 ^{Ac}	404	32.03±0.68 ^{Ae}
	F ₅₀	45.87± 0.90 ^{ABe}	80.89±0.15 ^{Acd}	403、404	31.31±0.14 ^{ABb}
	F ₁₀₀	43.44± 0.50 ^{BCe}	81.75±0.11 ^{Ad}	403、404	33.53±0.36 ^{BCb}
	F ₁₅₀	42.23±0.95 ^{Ce}	82.22±0.33 ^{Ad}	402、403	34.55±0.35 ^{Cb}
C ₆	F ₀	45.65±0.78 ^{Ad}	78.27±0.41 ^{Bd}	402	32.40±0.46 ^{Ae}
	F ₅₀	43.49±0.57 ^{Bf}	79.16±0.41 ^{ABd}	401	34.17±0.10 ^{Bcd}
	F ₁₀₀	42.87±0.16 ^{Be}	78.82±0.08 ^{ABe}	399、400	34.10±0.17 ^{Bb}
	F ₁₅₀	41.87±0.01 ^{Be}	79.82±0.24 ^{Ae}	399	34.48±0.39 ^{Bb}

2 Note: A-D Means within pork back fat content with different superscript letters are significantly different
3 ($P<0.05$). a-g Means within with freeze–thaw cycles different superscript letters are significantly different

($P < 0.05$). C₀, fresh surimi before freezing; C₁-C₆, the number of freeze-thaw cycles; F₀, F₅₀, F₁₀₀ and F₁₅₀ are surimi of 0 g kg⁻¹ fat, 50 g kg⁻¹ fat, 100 g kg⁻¹ fat and 150 g kg⁻¹ fat, respectively.

Table 2 Changes of TBARS, iron content and color during multiple freeze-thaw cycles

Freeze-thaw cycles	Fat content	TBARS (mg kg ⁻¹)	Iron content		Color parameters		
			Heme iron content (mg kg ⁻¹)	Non-heme iron content (mg kg ⁻¹)	L*	a*	b*
C ₀	F ₀	0.19 ± 0.01 ^{Aa}	9.90 ± 0.17 ^{Aa}	10.98 ± 0.49 ^{Aa}	49.39 ± 0.84 ^{Ba}	-0.91 ± 0.02 ^{Aa}	7.73 ± 0.23 ^{Ba}
	F ₅₀	0.19 ± 0.03 ^{Aa}	9.12 ± 0.08 ^{Ba}	11.47 ± 0.40 ^{Aa}	50.58 ± 0.46 ^{ABa}	-0.73 ± 0.07 ^{ABa}	7.18 ± 0.23 ^{Ba}
	F ₁₀₀	0.22 ± 0.02 ^{Aa}	8.82 ± 0.05 ^{Ba}	12.03 ± 0.59 ^{Aa}	51.32 ± 0.05 ^{ABa}	-0.64 ± 0.04 ^{Ba}	6.93 ± 0.08 ^{ABa}
	F ₁₅₀	0.33 ± 0.01 ^{Ba}	8.69 ± 0.13 ^{Ba}	12.38 ± 0.49 ^{Aa}	52.26 ± 0.35 ^{Aa}	-0.59 ± 0.01 ^{Ba}	6.29 ± 0.24 ^{Aa}
C ₁	F ₀	0.38 ± 0.01 ^{Aa}	8.64 ± 0.17 ^{Ab}	11.05 ± 0.20 ^{Aa}	48.84 ± 0.26 ^{Ca}	-0.86 ± 0.04 ^{Aa}	8.00 ± 0.02 ^{Ca}
	F ₅₀	0.41 ± 0.02 ^{ABb}	8.09 ± 0.23 ^{Ab}	11.89 ± 0.40 ^{ABa}	50.23 ± 0.18 ^{Ba}	-0.29 ± 0.08 ^{Bb}	7.88 ± 0.01 ^{Cab}
	F ₁₀₀	0.47 ± 0.03 ^{BCb}	7.31 ± 0.04 ^{Bb}	12.45 ± 0.20 ^{BCa}	51.03 ± 0.11 ^{ABa}	-0.11 ± 0.02 ^{BCb}	7.59 ± 0.11 ^{Bb}
	F ₁₅₀	0.50 ± 0.00 ^{Cb}	7.05 ± 0.08 ^{Bb}	13.15 ± 0.00 ^{Cab}	52.28 ± 0.53 ^{Aa}	0.09 ± 0.03 ^{Cb}	7.18 ± 0.07 ^{Aab}
C ₂	F ₀	0.77 ± 0.04 ^{Ab}	7.41 ± 0.42 ^{Ac}	12.52 ± 0.30 ^{Aab}	47.53 ± 0.61 ^{Cab}	-0.63 ± 0.03 ^{Ab}	8.80 ± 0.18 ^{Ba}
	F ₅₀	0.84 ± 0.03 ^{Ac}	7.04 ± 0.07 ^{ABc}	12.59 ± 0.20 ^{Aa}	48.88 ± 0.32 ^{BCb}	0.06 ± 0.04 ^{Bc}	8.11 ± 0.17 ^{Aab}
	F ₁₀₀	0.80 ± 0.05 ^{Ac}	6.82 ± 0.03 ^{ABb}	13.08 ± 0.10 ^{ABab}	49.88 ± 0.33 ^{ABab}	0.10 ± 0.01 ^{Bc}	8.48 ± 0.12 ^{ABc}
	F ₁₅₀	0.84 ± 0.03 ^{Ac}	6.27 ± 0.13 ^{Bb}	13.71 ± 0.20 ^{Bb}	51.22 ± 0.45 ^{Aab}	0.17 ± 0.02 ^{Bb}	8.07 ± 0.08 ^{Ab}
C ₃	F ₀	0.94 ± 0.02 ^{Ab}	5.54 ± 0.28 ^{Ad}	13.71 ± 0.40 ^{Abc}	45.98 ± 0.14 ^{Cb}	-0.28 ± 0.01 ^{Ac}	10.44 ± 0.45 ^{Ab}
	F ₅₀	1.06 ± 0.02 ^{Bd}	4.39 ± 0.17 ^{Bd}	14.20 ± 0.30 ^{ABb}	47.48 ± 0.55 ^{BCc}	0.29 ± 0.08 ^{Bcd}	9.46 ± 0.62 ^{Ab}
	F ₁₀₀	1.11 ± 0.01 ^{BCd}	3.90 ± 0.05 ^{BCc}	14.30 ± 0.25 ^{ABbc}	49.32 ± 0.59 ^{ABb}	0.50 ± 0.06 ^{Bd}	9.01 ± 0.04 ^{Ad}
	F ₁₅₀	1.16 ± 0.03 ^{Cd}	3.04 ± 0.27 ^{Cc}	15.17 ± 0.30 ^{Bcd}	50.13 ± 0.81 ^{Ab}	0.83 ± 0.06 ^{Ce}	9.29 ± 0.35 ^{Ac}
C ₄	F ₀	1.34 ± 0.11 ^{Ac}	3.34 ± 0.15 ^{Ae}	14.55 ± 0.59 ^{Acd}	43.47 ± 0.64 ^{Bc}	0.21 ± 0.04 ^{Ad}	11.89 ± 0.18 ^{Bc}
	F ₅₀	1.37 ± 0.01 ^{Ae}	3.05 ± 0.17 ^{ABe}	14.76 ± 0.49 ^{Ab}	44.85 ± 0.23 ^{ABd}	0.48 ± 0.06 ^{Ade}	11.36 ± 0.73 ^{ABc}
	F ₁₀₀	1.48 ± 0.05 ^{Ae}	2.98 ± 0.42 ^{ABd}	14.97 ± 0.20 ^{Acd}	45.54 ± 0.37 ^{Ac}	0.54 ± 0.07 ^{Ade}	9.83 ± 0.22 ^{Ae}
	F ₁₅₀	1.49 ± 0.01 ^{Ae}	2.06 ± 0.34 ^{Bd}	14.97 ± 0.40 ^{Ac}	46.10 ± 0.18 ^{Ac}	0.60 ± 0.01 ^{Ac}	9.61 ± 0.38 ^{Ac}
C ₅	F ₀	1.79 ± 0.05 ^{Ad}	2.24 ± 0.37 ^{Af}	14.69 ± 0.79 ^{Acd}	42.48 ± 0.57 ^{Cc}	0.50 ± 0.05 ^{Ae}	13.47 ± 0.57 ^{Ad}
	F ₅₀	1.92 ± 0.05 ^{ABf}	1.89 ± 0.13 ^{Af}	15.17 ± 0.30 ^{Abc}	43.94 ± 0.22 ^{BCd}	0.57 ± 0.02 ^{ABe}	12.54 ± 0.63 ^{ACd}
	F ₁₀₀	1.92 ± 0.01 ^{ABf}	1.84 ± 0.09 ^{Ae}	15.87 ± 0.49 ^{Ade}	45.53 ± 0.62 ^{ABc}	0.63 ± 0.05 ^{BEf}	11.96 ± 0.09 ^{Af}
	F ₁₅₀	2.03 ± 0.06 ^{Bf}	1.41 ± 0.22 ^{Ad}	16.22 ± 0.00 ^{Ad}	46.56 ± 0.46 ^{Ac}	0.61 ± 0.01 ^{ABc}	11.93 ± 0.08 ^{Ad}
C ₆	F ₀	2.48 ± 0.10 ^{Ae}	0.86 ± 0.07 ^{Ag}	16.08 ± 0.00 ^{Ad}	41.32 ± 0.63 ^{Bc}	0.58 ± 0.02 ^{Ae}	14.00 ± 0.02 ^{Bd}
	F ₅₀	2.67 ± 0.03 ^{ABg}	0.55 ± 0.02 ^{Bg}	16.36 ± 0.20 ^{Ac}	42.03 ± 0.07 ^{ABe}	0.62 ± 0.01 ^{Ae}	13.61 ± 0.37 ^{Bd}
	F ₁₀₀	2.78 ± 0.03 ^{Bg}	0.48 ± 0.08 ^{Bf}	16.85 ± 0.30 ^{ABe}	42.61 ± 0.37 ^{ABd}	0.75 ± 0.02 ^{Bf}	13.12 ± 0.13

						0.16 ^{ABg}
F ₁₅₀	2.87 ± 0.04 ^{Bg}	0.10 ± 0.07 ^{Cc}	17.34 ± 0.20 ^{Bc}	43.46 ± 0.58 ^{Ad}	0.72 ± 0.01 ^{Bd}	12.51 ± 0.23 ^{Ad}

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4 are surimi of 0 g kg⁻¹ fat, 50 g kg⁻¹ fat, 100 g kg⁻¹ fat and 150 g kg⁻¹ fat, respectively.
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ACCEPTED