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9 ABSTRACT

10 Novel meat-inspired products, such as cell-cultivated meat and meat analogues, embrace 11 environmental sustainability, food safety and security, animal welfare, and human health, but 12 consumers are still hesitant to accept these products. The appearance of food is often the most persuasive determinant of purchasing decisions for food. Producing cultivated meat and meat 13 14 analogues with similar characteristics to conventional meat could lead to increased acceptability, marketability, and profitability. Color is one of the sensorial characteristics that 15 16 can be improved using color-inducing methods and colorants. Synthetic colorants are cheap 17 and stable, but natural pigments are regarded as safer components for novel food production. The complexity of identifying specific colorants to imitate both raw and cooked meat color 18 19 lies in the differences in ingredients and methods used to produce meat alternatives. Research devoted to improving the sensorial characteristics of meat analogues has noted various color-20 21 inducing methods (e.g., ohmic cooking and pasteurization) and additives (e.g., lactoferrin, laccase, xylose, and pectin). Additionally, considerations toward other meat components, such 22 23 as fat, can aid in mimicking conventional meat appearance. For instance, the use of plant-24 based fat replacers and scaffolds can produce a marked sensory enhancement without compromising the sustainability of alternative meats. Moving forward, consumer-relevant 25 26 sensorial characteristics, such as taste and texture, should be prioritized alongside improving 27 the coloration of meat alternatives.

- 28
- 29 Keywords: cultured meat, meat analogue, colorant, plant-based meat, mycoprotein

30 Introduction

Color is one of the main contributors to the overall palatability of food. Whether raw or cooked, the impact of color on consumer preference and purchase intention for food is highly expected. The psychological impact of food color is an important consideration for food manufacturers because it can affect the palatability and marketability of products (Spence, 2015). Thus, innovations and the development of food colorants will always be relevant in the food industry.

Meat color is primarily determined by the content and chemical state of myoglobin (Mb), a sarcomeric protein (Suman and Joseph, 2013). Depending on the immediate reactive elements present, the oxidation or reduction of iron in the Mb complex could easily trigger a color change (Mancini and Hunt, 2005). The typical red color of meat is the result of the binding of oxygen to myoglobin. It is usually regarded as a color signifying freshness and high quality of raw meat and meat products. The variation from this notable meat color is often transcribed with agedness and inferior quality.

44 The unraveling of meat biochemistry has led to the gradual development of methods for 45 assessing the sensorial acceptability (e.g., color, texture, and taste) of meat and meat products. 46 Among these methods is the development of colorants aimed to retain or improve the color of meat and meat products. However, the discovery of the potential dangers of some, if not all, 47 48 synthetic food colorants (e.g., Amaranth S, Ponceau, etc.), particularly their association with 49 carcinogenic, genotoxic, and neurotoxic effects, has been noted (Kobylewski and Jacobson, 50 2010). Due to these food safety concerns, the call for safer alternatives has led to the sourcing 51 of natural food colorants that offer stability, sustainability, and cost-effectiveness (Novais et 52 al., 2022).

Cultivated meat and meat analogues are types of novel foods ideally improved using
colorants to achieve a similar color to their conventional counterparts. Color changes during

storage and market display could result in decreased consumer acceptability and, in turn,
potential profit loss and food wastage. Therefore, methods for retaining or improving the
color characteristics of meat analogues have been developed to resolve these issues (Ryu et
al., 2023). The development of colorants and their applicability to novel foods could further
improve product acceptability, leading to improved consumer experience and product
profitability. This review focuses on the recent methods and colorants used for the color
development and improvement of meat-inspired novel foods.

62

63 Novel Foods and Their Colors

64 Cultivated meat

65 Cultivated meat is laboratory-grown meat produced by culturing muscle precursor cells 66 and other meat-relevant cell types so that following their proliferation and differentiation 67 processes, they are ultimately transformed into edible, sustainable, and ethically-sound meat. 68 Currently, two companies (Upside Foods and Good Meat) have secured approval for the 69 commercialization of cultured chicken meat (Mariano et al., 2023). Cultivated meat is 70 classified and regulated under the "Novel Foods" standards worldwide, considering its nature 71 of production (Good Food Institute Asia Pacific [GFI APAC], 2023).

72 In terms of color, the lack of Mb in raw cultivated meats—a result of the suppression of 73 Mb under ambient oxygen conditions—calls for techniques to improve its pale color to 74 achieve a coloration near that of conventional meat types (Fraeye et al., 2020). Several 75 strategies related to cultivated meat color improvement have been reported which either target 76 color change during cell mass production or post-cell mass production. Color improvement of 77 cultivated meat during cell mass production could include methods and/or materials that 78 either directly or indirectly affect the visual impact of the raw outputs. Simsa et al. (2019) 79 showed that the supplementation of Mb or hemoglobin (Hb) can improve the resulting color

80 of raw and cooked cultured beef with prolonged incubation time. However, the use of animal-81 derived components, such as blood-derived proteins, either for coloration or as a source of 82 growth factors, for cultivated meat production is discouraged (Reiss et al., 2021). Meanwhile, 83 the possibility of generating color-enhanced meat products through cell culture by genetically engineering the endogenous expression of non-native carotenoids into primary bovine skeletal 84 85 muscle cells was demonstrated (Stout and Kaplan, 2022). Additionally, Ong et al. (2021) harnessed the color-changing properties of jackfruit-based scaffolds for porcine myoblasts to 86 87 imitate the characteristic meat browning of conventional meat while cooking. On the other 88 hand, Yen et al. (2023) mimicked meat marbling using fat replacers derived from plant-based 89 oleogels, an example of post-production processing for cultivated meat.

90 Due to the infancy of cultivated meat technology, cultivated meat companies and other 91 academic reports do not disclose specific information on the color development of cultured 92 meat products brought about by patentability of technology and company confidentiality. Also, the prioritization of cell line establishment, development of mass production methods, 93 94 improvement of scaffolding strategies, and development of serum-free media seems logical, 95 considering that majority of the production cost is incurred during cell mass production. 96 Given this point, the improvement of sensorial characteristics is reserved until efficient cell mass production is achieved. 97

98

99 Meat analogues

Meat analogues have been developed as an alternative to conventional meat and are generally categorized into plant-, insect- and microbial biomass-based, according to the main component of the products. Ultimately, meat analogues must provide meat-like sensorial characteristics but without conventional livestock meat. The attitude toward novel foods, generally rooted in the perception of protein sources, needs to be addressed by overcoming

105 the challenges of increasing the acceptability of these products (Deroy et al., 2015;

106 Schouteten et al., 2016). This section presents the recent developments in meat analogues,

107 focusing on the currently reported technologies and colorants for product development.

108

109 Plant-based

There is a wide variety of plant proteins that can be used in the production of meat
analogues. Common sources of these proteins include soybean, wheat, pea, and other high
protein-producing plants that can be converted into food materials (Ahmad et al., 2022;
Kumar et al., 2017). Although deemed as a healthier option, plant-derived components tend to
impart a bitter, astringent, and beany flavor, which can lower the sensorial acceptability of
meat analogues into which they are incorporated (Kumar et al., 2017; Wang et al., 2022).

116 Thus, efforts are to be made to control these unfavorable characteristics.

117 Given that the goal of plant-based meat is to simulate conventional meat, the raw and 118 cooked product color is another important consideration for improving overall acceptability. 119 Raw plant-based meats often have a yellowish color, far from the conventional redness of 120 conventional meat. Many commercial colorants, natural and synthetic, can be used to improve 121 the color of plant-based meat. Impossible Food launched a plant-based beef patty with a 122 nearly authentic color to conventional beef patties by incorporating heme proteins from 123 genetically modified yeast (McDermott, 2021). However, taboos around genetic 124 modifications tend to affect product perception and acceptability. For this reason, a plethora 125 of research has ventured into discovering natural pigments for plant-based meat alternatives in 126 line with the growing inclination for cheap and safe naturally sourced products. Bakhsh et al. 127 (2023) recently showed different pigment (e.g.; anthocyanin, betalain, chlorophyl, etc.) 128 sources (e.g., paprika, monascus, grape, red cabbage, etc.) that could be used for meat 129 alternatives. Plant-based patty containing monascus red showed the highest redness score in

raw (25.15±0.39), steamed (20.63±0.85), and cooked (19.26±1.60) categories and were
significantly higher than the control beef patty. Meanwhile, paprika (10.42±0.45) was the
nearest to the redness of cooked beef patty (10.20±1.29). Overall, the study explored multiple
pigment sources which could aid in the formulation of meat analogues.

Currently, numerous plant-based meat companies have already commercialized their products. As a prerequisite for commercializing novel foods, labeling, which includes the components used in the production of the final product, such as natural and synthetic additives, provides the information necessary to assess its safety and truthfulness of claims. Common among product labels is the declaration of coloring agents used which could guide consumers perception towards the product.

140

141 Insect-based

142 Entomophagy, the consumption of insects as part of the diet, has been practiced in most 143 regions of the world even prior to the coining of the term (Evans et al., 2015). The increasing 144 interest in consuming insects, whether processed or in actual form, continues to present 145 opportunities to develop their overall characteristics as food to overcome the fear or disgust 146 toward entomophagy (Clarkson et al., 2019). Technologies have been developed to transform 147 insects into unrecognizable forms, such as flours and powders (Melgar-Lalanne et al., 2019). 148 Additionally, bleaching pre-treatment for edible insects results in the removal of natural 149 pigments of insects to resemble a white-to-yellowish color (Triunfo et al., 2022). Therefore, 150 coloring pigments are needed to compensate for the objective meat color. However, research 151 on the improvement of sensorial characteristics of insect-based meat analogues seems to be 152 lacking compared to the numerous publications dedicated to plant-based meat production. 153 This is evident in research and reports that make use of insect-based flours or powders as 154 additives, not as the major component of meat analogues (Foreman, 2023; Neo, 2021). Jones

(2023) reviewed that the production of insect powders is energy- and labor-intensive, resulting in greater price disparity compared to chicken, tofu, conventional beef, and vegetables. More importantly, insect farming still has welfare issues, which are mainly centered around the sentience and cognition of insects. However, future developments may use insect protein as a major component once scale-up of production and other challenges are addressed. Once reached, the improvement of sensorial characteristics, including coloration, of insect-based meat analogues could take place.

162

163 Mycoprotein-based

Another popular meat analogue is mycoprotein-based food. Edible fungi have been part 164 of the human diet for time immemorial and have a long history of use as pharmaceuticals. 165 Advancements in fermentation technology have allowed the biomass production of fungal 166 167 mycelia. The biomass is then processed, which includes dewatering and drying, followed by 168 adding binders, flavors, and colorants to achieve meat-like characteristics. A popular 169 commercial mycoprotein-based meat analogue is based on the biomass of Fusarium 170 venenatum (PTA-2684), which can be processed into meat-inspired products, including those 171 that are manufactured from chicken or beef (Fellows, 2009; Wiebe, 2002). Mycoprotein 172 pastes are often described as light in color. Therefore, the addition of spices and colorants is 173 important to simulate the heme color of conventional meat (Hashempour-Baltork et al., 2023).

174

175 **Potential Colorants for Novel Foods**

176 Food colorants

177 There is an array of food colorants commercially available for cultured meat and meat 178 analogues owing to years of research to overcome meat color deterioration and improve the 179 sensorial acceptability of meat-derived products. In this section, products and research related

to natural and synthetic food colorants will be explored and highlighted to assist in the
selection of colorants for meat-inspired novel foods, such as cultured meat and meat
analogues.

183

184 Synthetic colorants

185 Studies on synthetic colorants in meat and meat products are more focused on their 186 detection rather than exploration of their practical use. The negative connotation of the 187 application of synthetic colorants to meat products began with the discovery of their adverse 188 effects on human and animal health when consumed at unsafe levels (Gupta et al., 2019; 189 Kobylewski and Jacobson, 2012; Miller et al., 2022). However, food regulatory agencies still 190 acknowledge and allow the use of synthetic colorants, as seen in the guidelines on the 191 application levels and specific conditions of use (McAvoy, 2014). In the United States, the 192 Federal Food, Drug, and Cosmetic Act (FD&C Act) guides the regulation of food dyes and 193 colorants. While this Act has been standing, the stricter regulation of synthetic colorants 194 compared to natural pigments somehow provides a disadvantage in using synthetic colorants, 195 given that natural colorants are exempted from FDA regulation (Simon et al., 2017).

196 Cultured meat and meat analogues undergo a series of physical and chemical changes as 197 components are mixed and engineered to formulate and design a product with meat-like 198 characteristics. During processing, raw materials (natural or synthetic) contribute to the 199 changes (e.g., color, pH, and water holding capacity) that can affect the final characteristics of 200 the product, particularly the color. Synthetic colorants are known to be cheap, light- and pH-201 resistant, and color-stable, which makes them suitable color additives for highly processed 202 foods, such as meat alternatives. Some of the common synthetic colorants used in meat 203 products include Amaranth S, Ponceau, Allura Red, Carmoisine, Erythrosine, and Sudan, 204 which are regulated dyes due to their potential health adverse reactions (Iammarino et al.,

205 2019). Potential synthetic colorants for cultured meat and meat analogues along with their 206 acceptable daily intake (ADI) are the following: Carmoisine (ADI: 0-4 mg/kg), Ponceau 4R 207 (ADI: 0.7 mg/kg), Erythrosine (ADI: 0-0.1 mg/kg), and Allura Red (ADI: 0-7 mg/kg) (EFSA, 208 2009a; EFSA, 2009b; EFSA, 2009c; EFSA, 2011). However, the use of these synthetic 209 colorants should be carefully considered with regard to consumer perception toward the 210 inclusion of these colorants, which could affect the acceptability and safety of cultured meat 211 and meat analogues. Figure 1 shows the result of surveying online shopping sites (Amazon 212 and Plant X) selling plant-based meat analogues. A total of 49 meat analogue companies 213 declared colorants in their product labels, but only eight companies revealed the inclusion of 214 synthetic colorants, such as Titanium dioxide and Caramel color. Other synthetic colorants 215 used include FD&C Red, Iron oxide, and Vitamin B12 (cyanocobalamin) (Fig. 1). Although 216 colorants used were identified, specific amounts of colorant used in the product were not 217 disclosed.

218

219 Natural colorants

220 As an alternative to synthetic colorants, pigments from natural resources, mainly from plants, have been discovered and are still being developed. Unlike synthetic colorants, these 221 222 natural pigments are exempt from the arduous process of dye certification as a food additive, 223 given that plant-based dyes are commonly produced from edible plants rich in colored 224 metabolites. Most food color sensory assessments are guided by lightness, redness, and 225 yellowness parameters using either a colorimeter or spectrometer as a source of empirical 226 data, then followed by subjective assessments by consumers and/or professionals. Altogether, 227 food coloration is systematically achieved via guided formulations based on empirical data 228 and consumer preferences.

229 Commercially available meat analogues from diverse companies could be purchased 230 either online or in markets. The availability of product labels provides the opportunity for 231 consumers to scrutinize the products in advance. As shown in Figure 1, the majority of 232 commercial plant-based meat uses plant-sourced colorants, including paprika, tomato (paste 233 or powder), beet juice, and lycopene, with paprika being the most used colorant. Some 234 products vaguely declared colorants as fruit extracts, fruit and vegetable juice, and vegetable 235 juices, while other natural colorants include red rice yeast, red miso paste, red radish, soy 236 leghemoglobin, annatto, turmeric, and carrageenan, directed to imitate the redness of meat 237 and meat products. However, the amount of the specific colorants used among the products 238 was not disclosed. Therefore, imitating the redness of these products could be based on 239 experiments to determine the optimal amount of colorant to be used.

240 Accordingly, research has been published to discover methods and colorants to improve 241 the sensorial characteristics of meat analogues. Table 1 shows recent research that includes color as a parameter in improving meat analogues. Overall, most of the colorants are natural 242 243 pigments dominated by the use of beets or paprika. Other techniques used to induce 244 coloration include the addition of plant-based replacers, heme proteins (Hb and Mb), 245 decompartmentalization, Haematococcus pluvialis, ohmic cooking, and color-enhancing 246 additives, such as xylose, laccase, pectin, and lactoferrin (Bakhsh et al., 2022; Huang et al., 247 2024; Jung et al., 2022; Liu et al., 2023; Ong et al., 2021; Sakai et al., 2022; Simsa et al., 248 2019; Wen et al., 2022; Xia et al., 2022; Yen et al., 2023). Although the usual color of focus 249 for meat analogues is meat-like red, the cooked coloration was also given importance. 250 In cell-cultivated meat, culturing bovine satellite cells with Mb showed increased 251 proliferation and development of cooked color similar to cooked beef after cooking (Simsa et 252 al., 2019). Furthermore, the innovative use of jackfruit-based scaffolds both imitated meat marbling and resembled the browning of meat when oxidized (Ong et al., 2021). Additionally, 253

Wen et al. (2022) designed three-dimensional-printed meat analogues containing xylose and beet extract to imitate the color change of conventional meat.

256 Research on plant-based meat analogue development has determined specific or 257 recommended amounts of natural pigments in meat analogues to achieve conventional meat-258 like coloration. Lyu et al. (2023) showed that the addition of 10% (w/w) tomato peel powder 259 could provide color-changing behavior similar to conventional meat. Similarly, Sakai et al. 260 (2022) studied the combination of laccase, pectin, and beet red pigment to simulate the color 261 change of meat. Another study identified that the combination of cacao (1.1-1.3 mg/g) and red 262 beet (0.4-1.5 mg/g) could produce a similar coloration to a Hanwoo rib patty (Ryu et al., 2023). However, Ryu et al. (2023) concluded that the use of a single colorant for meat 263 264 analogues is not enough to mimic real meat color, and Wannasin et al. (2023) concluded that 265 more than three pigments should be used with the aid of color match theory. Aside from 266 terrestrial plant sources of red pigments, researchers have explored the use of microalgae, 267 such as *H. pluvialis*, as a colorant for meat analogues. According to Liu et al. (2023), the 268 addition of less than 5% (w/w) of H. pluvialis was enough to resemble beef-like red, which 269 was similar to the reported amount of 0.25% or 1% (w/w) to imitate raw pork loin and raw 270 beef loin, respectively (Huang et al., 2024). A relatively greater amount of 10-40% (w/w) of 271 H. pluvialis residue imitated the color of dried red meat (Xia et al., 2022). Additionally, 272 Akramzadeh et al. (2018) formulated meat analogues containing carrageenan, modified 273 cornstarch, egg white, and natural colorants (lycopene, paprika oleoresin, and red yeast rice 274 powder) and optimized the levels of all these ingredients to yield a product with the highest 275 overall acceptability. Bakhsh et al. (2022) also used red yeast rice as a source of color for 276 plant-based meat.

Similar to cultivated meat, research related to mycoprotein-based analogues is limited in
terms of studies involving color parameters. Gamarra-Castillo et al. (2022) compared the

effect of beet extract and annatto, which resulted in the preference for beet root extract
because the use of annatto could result in an artificial appearance. Beet root extract (0.2%,
w/w) enhanced the color of a mushroom-based minced meat substitute, both fresh and cooked
(Mazumder et al., 2023). Contrary to the need for colorants, Hashempour-Baltork et al. (2023)
reported that using mycoprotein increased the redness of chicken nuggets formulated with
carrageenan. Moreover, it was suggested that white pepper can be used to modulate the
lightness of the product.

286 Despite the focus on achieving meat-like red for meat analogues, other research focused 287 on fat alternatives, which also contribute to the color and overall appearance of both 288 conventional meat and meat analogues. Yen et al. (2023) developed an oleogel-based fat 289 replacer for cultivated meat. Meanwhile, Dreher et al. (2021) focused on developing fat 290 replacers from canola and sal. They found that the addition of 25-50 % w/w of sal fat 291 satisfactorily mimicked pork fat in raw and dried meat analogues. Aside from colorants, a 292 high ohmic cooking temperature can induce improved internal coloration of meat analogues (Jung et al., 2022). Additionally, pasteurization could induce a color change in meat 293 294 analogues, as observed in meat analogues with beetroot powder, which transitioned from deep 295 red to orange-red after pasteurization (Dreher et al., 2021).

296 Although the addition of natural pigments is directed toward improving the sensorial 297 characteristics of meat alternatives, the potential bioactivity of these additives should also be 298 considered. Fernández-López et al. (2023) compared the antioxidant activities of different 299 beetroot juices and identified that fresh-cooked beetroot juice yielded the highest antioxidant 300 activity, attributed to the high betalain content of freshly extracted beet juice compared to 301 commercial ones. Bakhsh et al. (2023) revealed that pigments sourced from blueberries, 302 cherries, onions, black tea, and clove buds had higher antioxidant activity than other plant-303 derived pigments and conventional meat. However, the stability of these bioactive

304 components during meat analogue production and after cooking must be evaluated before the305 product can be considered a functional food.

306

307 Conclusion

308 The increasing interest in meat alternatives continues to engage the industry sector and 309 researchers in the development of cultured meat and meat analogues that mimic conventional 310 meat characteristics, including meat color. Diverse techniques can be used to achieve the 311 desired color of meat alternatives. The use of synthetic and natural colorants presents an 312 affordable and efficient option to modulate the color characteristics of cultured meat and meat 313 analogues. However, the potential adverse effects of these components on human health must 314 be considered during the formulation of food products. Thus, other color-inducing methods, 315 such as the use of color-changing scaffolds, ohmic cooking, and pasteurization, could be used 316 in tandem with the colorants. Furthermore, attention toward mimicking other meat 317 components, such as fat, could improve the overall appearance of cultured meat and meat 318 analogues and potentially increase product acceptability. Therefore, the optimization of color-319 inducing techniques can contribute to increasing the overall acceptability of novel meat-320 inspired foods. 321 322 **Conflict of Interest** 323 The authors declare no potential conflict of interest. 324

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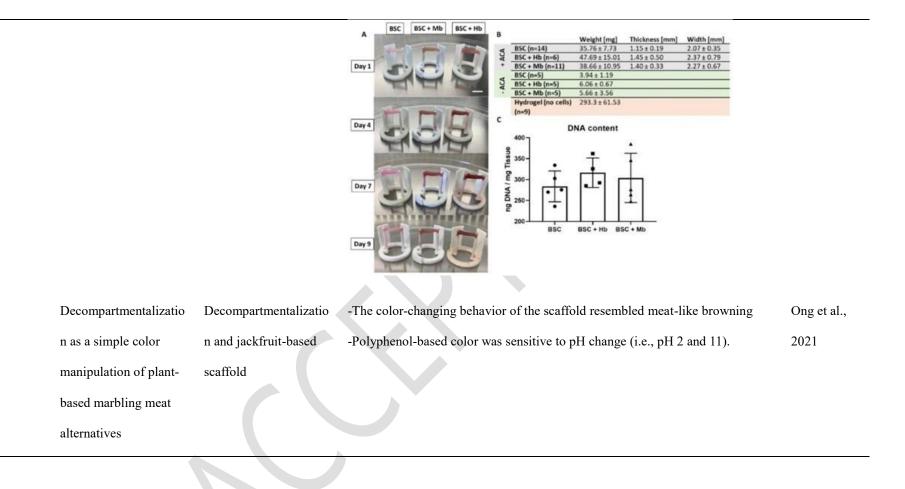
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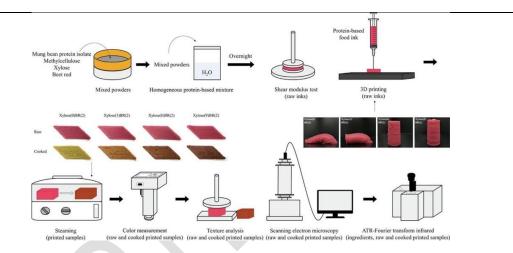
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Colorant/Method used Meat Research Results References alternative Category Cell-Cultured meat platform Plant-based fat replacer -Darker color of raw cultured meat prototypes compared to raw beef was Yen et al., developed through the 2023 cultivated observed -Cooking resulted in further darkening attributed to the Maillard reaction structuring of edible meat microcarrier-derived Food Scalabl expansi microtissues with oleogel-based fat Cellularized Cultured mea (CM) substitute microtissues (ES)Edible microcarrier http://creativecommons.org/licenses/by/4.0/ Extracellular heme Heme protein -An increase in pigment content of bovine satellite cells was noticed when Simsa et al., proteins influence cultured with heme proteins (i.e., Hb and Mb) 2019 -BSC grown with Mb showed the closest similarity to cooked beef bovine myosatellite cell proliferation and the color of cell-based meat

Table 1. Research involving color improvement of cultivated meat and meat analogues.



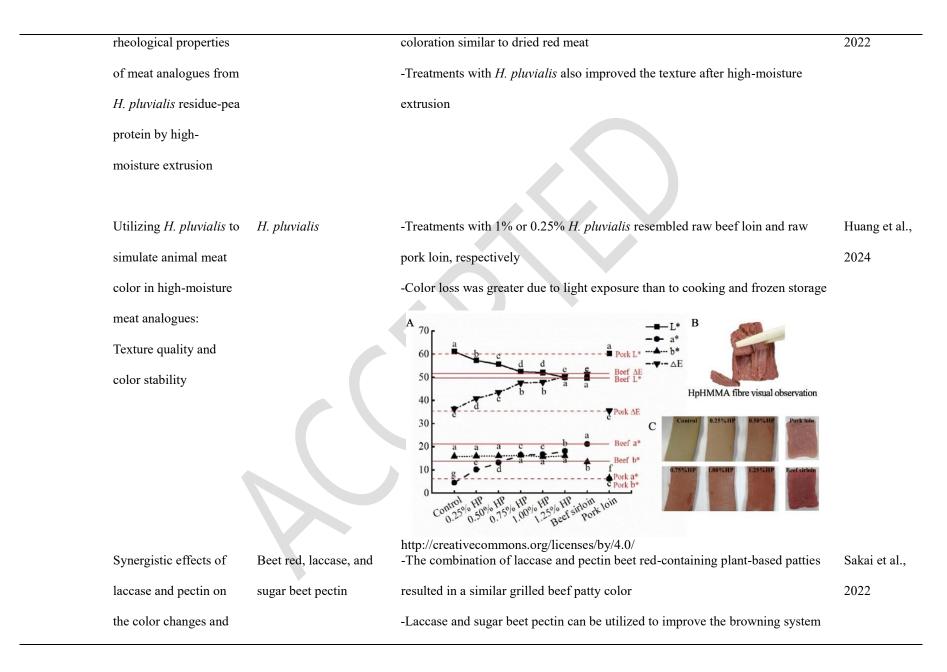
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Directions		$\frac{1}{20}$	W ()
Plant-based	Effect of xylose on Xylose and beet red	-Addition of approximately 0.5-2% w/w beet root could mimic chicken, pork,	Wen et al.,
	rheological, printing,	and beef color	2022
	color, texture, and	-Xylose addition could affect the texture and color due to the Maillard reaction	
	microstructure		
	characteristics of 3D-		
	printable colorant-		
	containing meat analogs		

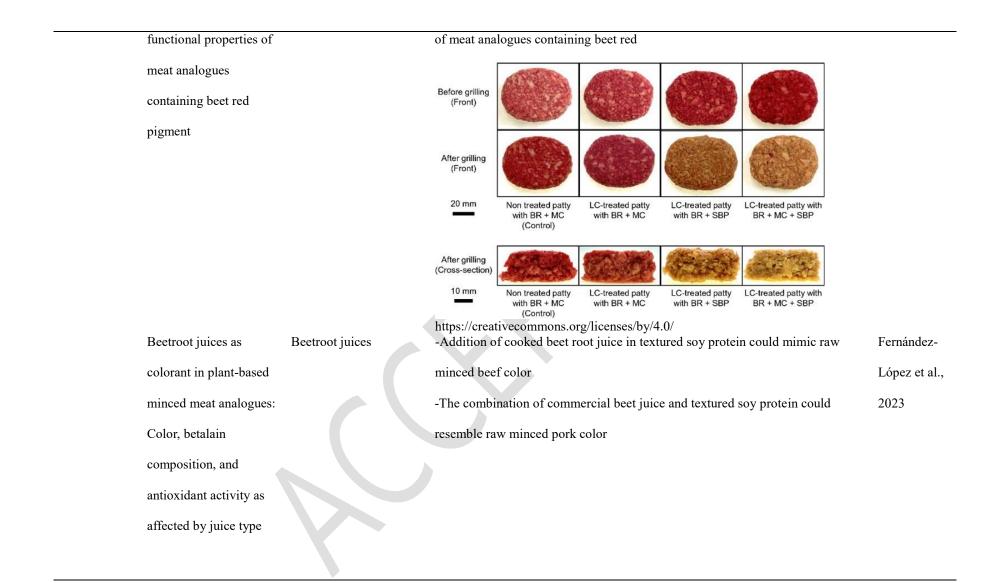


Effect of whole tomato Tomato powder and -Color change in meat analogue containing 10% w/w tomato peel powder could Lyu et al., resemble the color change in cooking real meat powder or tomato peel tomato peel powder 2023 -Addition of whole tomato powder in meat analogues could resemble curedpowder incorporation on the color, nutritional, meat products and textural properties of extruded highmoisture meat analogues

		Aa) Ab)	A'a) A'b) Boiled Control	
		Ba) Bb)		
		WTP5 Ca) Cb) WTP10	C'a) C'b) Boiled WTP10	
		Da) Db) WTF20	Boiled w IF10	
		Ea) Eb)	E'a) E'b) Boiled TPP10	
		https://creativecommons.or	g/licenses/by/4.0/	
Effects of	H. pluvialis	-Addition of less than 5% c	f <i>H. pluvialis</i> can improve the color of plant-based	Liu et al.,
Haematococcus		meat to beef-like red		2023
pluvialis addition on the		Control HP1% HP3	% HP5% HP7%	
sensory properties of				
plant-based meat		and and		
analogues				
Structural and	H. pluvialis	-The addition of 10-40 g/10	00 g of <i>H. pluvialis</i> in meat analogue can induce	Xia et al.,

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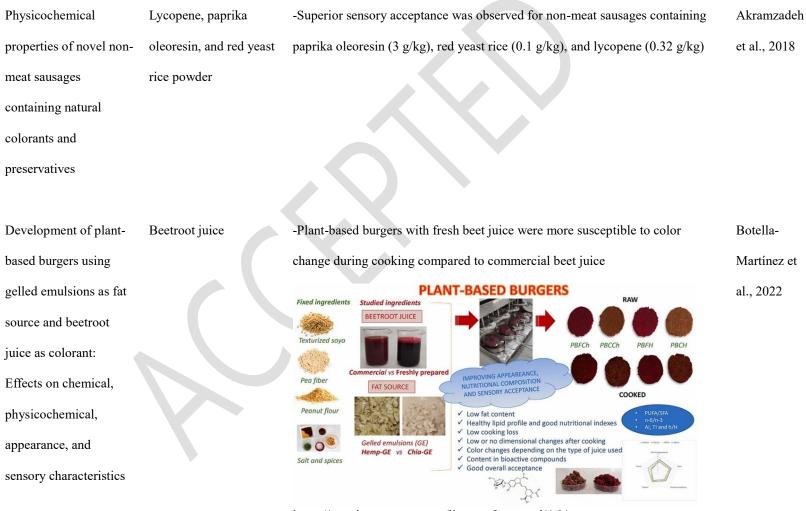




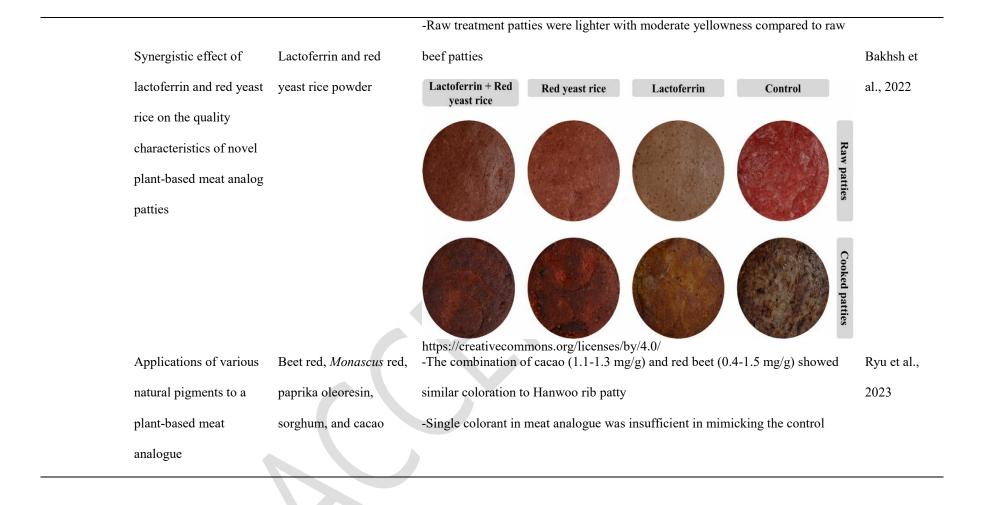
		CBJ (1:4) + TPSOY CKBJ (1:3) + TPSOY	
		PORK MINCED MEAT BEEF MINCED MEAT https://creativecommons.org/licenses/by-nc-nd/4.0/	
Application of ohmic	Ohmic cooking and	-Higher ohmic cooking temperature induces brighter internal coloration of me	at Jung et al.,
cooking to produce a	beet red	analogue	2022
soy protein-based meat			
analogue			
Varying the amount of	Plant-based fat from	-Addition of 25-50% sal fat in meat analogue could mimic pork fat even after	Dreher et al.,
solid fat in animal fat	canola, sal, and beetroot	drying	2021
mimetics for plant-	powder	-Pasteurization induces a color change of the product from deep red to orange-	
based salami analogues		red	
influences texture,			

appearance, and

sensory characteristics



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		25 45	0	External-co	oked				ernal-coc			
		mg/g	Red beet Mona	scus Oleoresir 1 paprika	Sorghum	Cacao	Red beet	Monascus	Oleoresin paprika	Sorghum	Cacao	
		0.0										
		1.0			0							
		2.0			0							
		3.0										
		4.0				0	0					
		HR	00		0	0	0	0	0	0	0	
			creativecor									
Characterization of	Paprika, Monascus,	-Plant-	based meat	analogue	s with n	atural	pigmer	nts shov	wed lov	ver redr	ness	Bakhsh et
plant-based meat	grape, cherry, red	compa	red to conv	entional n	neat							al., 2023
alternatives blended	cabbage, and beet red	-Incon	sistencies ir	the color	coordi	nates c	of the tr	reatmen	its may	be due	to	
with anthocyanins,		differe	nces in the	color of n	atural p	igmen	ts, conc	centrati	on, and	substit	ution of	
chlorophyll, and		plant-b	ased protei	n								
various edible natural												
pigments												

			St I	
	Optimizing the	Turmeric, beet red,	http://creativecommons.org/licenses/by/4.0/ -More than three pigments should be used to mimic animal-based products	Wannasin et
	appearance of plant-	butterfly pea flower		al., 2023
	based foods using color			
	match theory			
Mycoprotei	Meat substitute	Beet extract and annatto	-Beet extract closely resembled real meat color	Gamarra-
n	development from		-Annato showed higher saturation and redness intensity, giving an artificial or	Castillo et
	fungal protein		unnatural appearance	al., 2022
	(Aspergillus oryzae)			
	Mushroom-legume-	Beet root extract	-Beet root extract can enhance mushroom-based minced meat substitutes and	Mazumder et
	based minced meat:		achieve a high sensory acceptance at 0.2% (w/w)	al., 2023

Physico-chemical and

sensory properties

Mycoprotein as chicken Carrageenan	-The use of mycoprotein as chicken substitute increased the redness of the	Hashempour
meat substitute in	product	-Baltork et
nugget formulation:	-The addition of carrageenan did not affect the redness of the mycoprotein-	al., 2023
Physicochemical and	based nuggets	
sensorial	-White pepper, instead of black pepper, can be used to increase the lightness	
characterization		

*Research papers pooled from Google Scholar using keywords: "colorant," "meat analogue," "cultivated," "plant-based," and

"mycoprotein."

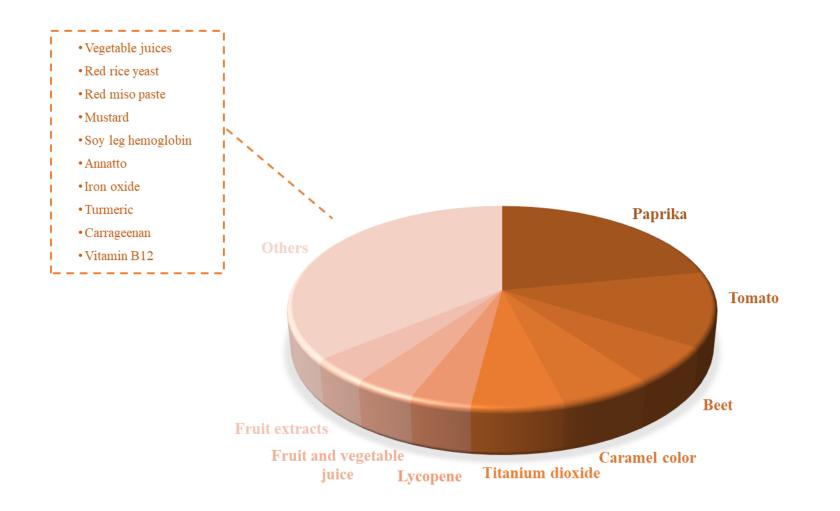


Figure 1. Pie chart of colorants used by plant-based meat companies with commercial meat analogues in Amazon and Plant X.