

1  
2  
3  
4  
5  
6

**TITLE PAGE**

**Food Science of Animal Resources**

Upload this completed form to website with submission

<b>ARTICLE INFORMATION</b>	<b>Fill in information in each box below</b>
<b>Article Type</b>	Short communication
<b>Article Title</b>	Assessment of Heat Processing Effects on Cortisol Concentration in Dairy Milk Products
<b>Running Title (within 10 words)</b>	Milk Cortisol in Pre and Post Heat Treatments
<b>Author</b>	Mohammad Ataallahi <sup>1</sup> , Geun-Woo Park <sup>1</sup> , Eska Nugrahaeningtyas <sup>1</sup> , and Kyu-Hyun Park <sup>1</sup>
<b>Affiliation</b>	1 Department of Animal Industry Convergence, Kangwon National University, Chuncheon 24341, Korea
<b>Special remarks – if authors have additional information to inform the editorial office</b>	
<b>ORCID (All authors must have ORCID) <a href="https://orcid.org">https://orcid.org</a></b>	Mohammad Ataallahi ( <a href="https://orcid.org/0000-0003-0234-8863">https://orcid.org/0000-0003-0234-8863</a> ) Geun-Woo Park ( <a href="https://orcid.org/0000-0003-0336-4080">https://orcid.org/0000-0003-0336-4080</a> ) Eska Nugrahaeningtyas ( <a href="https://orcid.org/0000-0002-4931-7952">https://orcid.org/0000-0002-4931-7952</a> ) Kyu-Hyun Park ( <a href="https://orcid.org/0000-0002-6390-5478">https://orcid.org/0000-0002-6390-5478</a> )
<b>Conflicts of interest</b> List any present or potential conflict s of interest for all authors. (This field may be published.)	The authors declare no potential conflict of interest.
<b>Acknowledgements</b> State funding sources (grants, funding sources, equipment, and supplies). Include name and number of grant if available. (This field may be published.)	This work was supported by Korea Institute of Planning and Evaluation for Technology in Food, Agriculture, and Forestry (IPET) and Korea Smart Farm R&D Foundation (KosFarm) through Smart Farm Innovation Technology Development Program, funded by Ministry of Agriculture, Food, and Rural Affairs (MAFRA) and Ministry of Science and ICT (MSIT), Rural Development Administration (RDA) (Grant number: 421013-03).
<b>Author contributions</b> (This field may be published.)	Conceptualization: Park KH. Data curation: Ataallahi M, Park GW, Nugrahaeningtyas E. Formal analysis: Ataallahi M, Park GW, Nugrahaeningtyas E. Methodology: Ataallahi M, Park GW, Park KH. Software: Ataallahi M, Park GW, Nugrahaeningtyas E. Validation: Ataallahi M, Park GW. Investigation: Ataallahi M, Park GW, Park KH. Writing - original draft: Ataallahi M. Writing - review & editing: Ataallahi M, Park GW, Nugrahaeningtyas E, Park KH.
<b>Ethics approval (IRB/IACUC)</b> (This field may be published.)	The experimental procedures and methods were approved by the Institutional Animal Care and Use Committee (IACUC) of Kangwon National University, Chuncheon, Korea (KW-200520-1).

**CORRESPONDING AUTHOR CONTACT INFORMATION**

<b>For the <u>corresponding</u> author (responsible for correspondence, proofreading, and reprints)</b>	<b>Fill in information in each box below</b>
First name, middle initial, last name	Kyu-Hyun Park
Email address – this is where your proofs will be sent	kpark74@kangwon.ac.kr
Secondary Email address	
Postal address	College of Animal Life Sciences, Kangwon National University, Chuncheon 24341, Korea
Cell phone number	+82-33-250-8621
Office phone number	
Fax number	

## 7 **Assessment of Heat Processing Effects on Cortisol Concentration in Dairy Milk**

### 8 **Products**

#### 9 **ABSTRACT**

10 The presence of cortisol residue in processed dairy milk may be a good parameter  
11 for assessing the quality of dairy milk products and an alternative indicator of the  
12 overall welfare of dairy cattle. Thus, this study investigated the impact of heat  
13 processing on milk cortisol concentration (MCC). In total, 36 milk samples (50  
14 mL) were collected from three Holstein dairy cattle at a research farm over two  
15 consecutive days. The samples were divided into experimental groups: unheated,  
16 heated at 65°C for 30 min, and heated at 121°C for 5 min. Additionally, 11  
17 commercial dairy milk products were purchased under three heating conditions:  
18 low temperature, low time (LTLT), ultra-short time (UST), and ultra-high  
19 temperature (UHT). MCC was analyzed using an enzyme immunoassay. The  
20 average farm MCC (ng/mL) for the unheated milk, milk heated at 65°C, and milk  
21 heated at 121°C were  $0.88\pm 0.16$ ,  $0.86\pm 0.19$ , and  $0.80\pm 0.15$ , respectively. MCC  
22 was not significantly affected by the heating process. The average market MCC  
23 (ng/mL) in LTLT, UST, and UHT were  $0.16\pm 0.07$ ,  $0.15\pm 0.08$ , and  $0.15\pm 0.07$ ,  
24 respectively. Overall, cortisol levels in fresh farm milk were unaffected by the  
25 heating process. Monitoring cortisol levels in processed milk could offer a  
26 valuable alternative indicator for assessing product quality and animal welfare,  
27 particularly when access to raw milk is limited.

28 **Keywords:** animal stress indicator, dairy product safety, milk cortisol analysis,  
29 thermal milk processing

#### 30 **Introduction**

31 Dairy farming is vital to the agricultural industry as a supplier of essential products such  
32 as milk and cheese. However, recent environmental changes have also affected cattle health  
33 and milk production (Guzmán-Luna et al., 2022; Bokharaeian et al., 2023). Therefore, ensuring

34 the quality and safety of dairy products is of paramount importance to consumer health. It is  
35 also important for animal welfare and behavior (Castellini et al., 2023).

36 Stress has been identified as a factor that can negatively affect the health and welfare of  
37 animals, leading to lower milk production and quality (Park et al., 2022; Bokharaeian et al.,  
38 2023). Heat stress can alter the biological composition of cattle by affecting hormone secretion,  
39 immune responses, and milk composition (Ma et al., 2019). In animal studies, cortisol levels  
40 are commonly monitored to detect stress responses and potential welfare issues (Ito et al., 2017).  
41 Cortisol can be detected in common biomatrices, such as blood, saliva, urine, hair, and milk,  
42 involving both stressful and non-stressful procedures to evaluate whether an animal's condition  
43 is normal or abnormal (Ataallahi et al., 2022; Ghassemi Nejad et al., 2022). Changes in cortisol  
44 levels in the bloodstream can affect milk cortisol concentration (MCC). The measurement of  
45 MCC is useful because abnormal levels have been linked to cattle stress or health conditions  
46 during milk production (Fazio et al., 2015; Sgorlon et al., 2015; Ataallahi et al., 2023).

47 Heat treatment is the most common processing method used to inactivate harmful  
48 components of dairy milk to ensure food safety and extend the shelf life of dairy milk products  
49 (Čurlej et al., 2022; Franzoi et al., 2022). Heat processing changes the structure of milk  
50 components such as proteins (Genene et al., 2019), vitamins, and volatile flavors (Coutinho et  
51 al., 2018) depending on the heat exposure of the milk during processing (Lykholat et al., 2016;  
52 Kilic-Akyilmaz et al., 2022). Monitoring the MCC in commercially processed milk products  
53 may be an alternative and noninvasive method for assessing the health and welfare of dairy  
54 cattle at the time of milk production. In addition, it may help ensure the safety and quality of  
55 processed dairy products. Therefore, this study aimed to explore the effects of various thermal  
56 processing methods, including low temperature, long duration, and high temperature, short  
57 duration on the cortisol concentrations in milk obtained from farms and markets.

## 58 **Materials and Methods**

### 59 **Ethical permission**

60 The experimental procedures and methods were approved by the Institutional Animal Care  
61 and Use Committee (IACUC) of Kangwon National University, Chuncheon, Korea (KW-  
62 200520-1).

### 63 **Experimental animal**

64 Three healthy Holstein dairy cattle (30 to 70 months old) with a milk yield between 19  
65 and 24 liters, and a milk composition of 4.0% fat and 2.8% protein were used in the current  
66 study. They were housed in open pen with a winch curtain. The dairy cattle were fed with  
67 concentrate (12 kg/head/day), ray grasses (*Lolium*) and Sudan grasses (*Sorghum x drummondii*).  
68 All cattle were administered water *ad-libitum*. They belonged to a livestock research farm  
69 located at Kangwon National University in Chuncheon, Korea.

### 70 **Farm milk collection and preparation**

71 Farm milk samples (n = 36) were obtained within two days. Each sample was placed in  
72 a conical tube (50 mL) during regular milking in the morning (08:00) and afternoon (16:00).  
73 The sample tubes were placed in a cooled transport bag and transported to the laboratory and  
74 refrigerated at 4 °C.

75 The whole milk tubes were vortexed, then centrifuged at 2000g for 20 min at 4 °C and  
76 milk fat was removed from the surface (Fukasawa et al., 2008). Then, the skim milk was divided  
77 into three portions in new conical tubes. One part as a raw skim milk (unheated), the other two  
78 parts of skim milk were heated at 65°C for 30 min using a laboratory water bath (Wesolowska  
79 et al., 2019), and heated at 121°C for 5 min using an autoclave (Papapanagiotou et al., 2005).  
80 Milk samples were thoroughly mixed. The first aliquot of skim milk sample was placed in a  
81 water bath heated to 65°C for 30 min. The samples were then left to cool inside the water bath

82 to 4°C. The same procedure was used for the second aliquot with the autoclave heated to 121°C  
83 at 5 min (Fig.1).

#### 84 **Commercial market milk collection and preparation**

85 Eleven commercial dairy milk products were purchased for analysis. All market milk  
86 products were made from 100% raw milk and they were heated by either low temperature low  
87 time (LTLT) at 63°C for 30 min, ultra-short time (UST) at range 120 to 130°C for 2 to 3 seconds,  
88 or ultra-high temperature (UHT) at range 135 to 150°C for 1 to 4 seconds. For each milk product,  
89 50 mL was sampled in a conical tube for subsequent analysis. No additional preparation steps  
90 such as centrifugation were required (Fig.1).

#### 91 **Milk cortisol analysis**

92 MCC was analyzed using the procedures described by Fukasawa et al. (2008) and  
93 Ataallahi et al. (2023). For cortisol extraction, the milk samples were thawed in a 37°C water  
94 bath and 0.1 mL of milk was mixed with 0.9 mL diethyl ether under a fume hood. The mixture  
95 was vortexed for 1 min and two organic (ether phase) and inorganic (aqueous phase) layers  
96 were formed. The organic layer containing cortisol was transferred into a separate 2 mL  
97 microcentrifuge tube and evaporated under a laboratory fume hood for 2 h. The extracted  
98 residues were stored at -20°C for further analysis. It should be noted that multiple extractions  
99 (two or three times) were sufficient for the full extraction of cortisol, and the amount of  
100 evaporated organic layers should be measured for the final calculation. The dried evaporated  
101 residue was re-dissolved in 0.25 mL of assay buffer supplied with a colorimetric competitive  
102 enzyme immunoassay (ELISA) kit (Enzo Life Science, NY, USA) at room temperature,  
103 vortexed for 1 min and 0.1 mL of the reconstituted sample was assayed in duplicate in a 96-  
104 well plate (Fig.1). The MCC of morning and afternoon milk samples were measured  
105 individually. The sensitivity of the cortisol ELISA kit was 56.72 pg/mL. The optical density of

106 the samples was measured at a wavelength of 405 nm using a microplate reader (SpectraMax  
107 Absorbance Reader, USA). MCC was reported in ng/mL. The average coefficient of variation  
108 (CV%) calculated for farm MCC was 9.2% for the intra-assay and 14.4% for the inter-assay.  
109 The average CV% calculated for the commercial MCC was 15.4% for the intra-assay and 19.8%  
110 for the inter-assay.

## 111 **Statistical data analysis**

112 Statistical analysis was performed using SAS software (version 9.4; SAS Institute, Cary,  
113 NC, USA). To compare the farm MCC before and after heat processing, as well as the MCC in  
114 commercial milk products, an analysis of variance (ANOVA) was used. Data were considered  
115 statistically significant at  $p < 0.05$ . All results are reported as mean  $\pm$  standard deviation (SD).

## 116 **Results and Discussion**

### 117 **Effect of heat treatment on the MCC from farm milk**

118 The results revealed that the average MCC (ng/mL) in unheated milk, heated milk at  
119 65°C, and heated milk at 121°C, were  $0.88 \pm 0.16$ ,  $0.86 \pm 0.19$ , and  $0.80 \pm 0.15$  respectively  
120 (Fig. 2). Accordingly, there was no significant difference ( $p > 0.05$ ) in MCC between unheated  
121 and heat-treated milk samples or between the heat treatment methods.

122 Cortisol, the main stress hormone in animals, is found at high levels in the blood and  
123 can be transferred to the mammary glands of dairy animals (Hechler et al., 2018). The range of  
124 MCC from 0.5 to 11.7 ng/mL was observed in previous studies (Verkerk et al., 1998; Gellrich  
125 et al., 2015). In addition, Malekinejad and Rezabakhsh (2015), reported the range of  
126 glucocorticoid hormone concentrations to be between 0.46 to 18 ng/mL in dairy milk, 20 to 136  
127 ng/mL in human milk, and 144 ng/mL in rat milk. In our study, the average farm MCC was  
128  $0.83 \pm 0.17$  ng/mL, falling within the range of glucocorticoid concentrations (0.7 to 1.4 ng/mL)  
129 previously reported by Jouan et al., (2006) in milk products. We observed no significant

130 differences in the MCC before and after heat processing. This is consistent with previous studies  
131 indicating that steroid hormones are unaffected by heat because cholesterol, a key substrate for  
132 steroid biosynthesis, comprises stable carbon-based ring structures, making the molecule more  
133 stable below its melting point of 148.5°C (Malekinejad and Rezabakhsh, 2015; Derewiaka and  
134 Molińska et al., 2015; Van Der Voorn et al., 2017). In the dairy products industry, thermal  
135 processing is typically performed at temperatures ranging from 63 to 100°C (Snoj et al., 2018;  
136 Franzoi et al., 2022). We found that that temperatures between 65°C for 30 min and 121°C for  
137 5 min, unaffected the level of cortisol.

### 138 **Measurement of MCC from market milk**

139 The results revealed that the average MCC (ng/mL) of commercially milk products  
140 processed under LTLT, UST, and UHT were  $0.16 \pm 0.07$ ,  $0.15 \pm 0.08$ , and  $0.15 \pm 0.07$ ,  
141 respectively (Fig. 3). No significant differences ( $p > 0.05$ ) were observed in the MCC between  
142 commercial milk products subjected to different heat processing methods.

143 Heat treatment is known to influence the composition of milk depending on the intensity,  
144 duration, and temperature of the storage conditions (Krishna et al., 2021). Previous studies have  
145 indicated that protein-based hormones, including insulin-like growth factors, growth hormones,  
146 leptin, adiponectin, and insulin, are more susceptible to denaturation during heating than lipid-  
147 based hormones such as cortisol (Arslanoglu et al., 2013; Van Der Voorn et al., 2017; Lieshout  
148 et al., 2020). In this study, despite employing different heat treatments (LTLT, UST, and UHT),  
149 no significant differences were observed in the MCC, suggesting that the heat processing  
150 methods did not significantly affect the MCC. This finding suggests that cortisol residue in milk  
151 remains relatively stable despite variations in the heat treatment processes commonly used in  
152 commercial dairy products (Malekinejad and Rezabakhsh, 2015; Ataallahi et al., 2023).  
153 Cortisol is a 21 carbon steroid with the characteristic 3-keto-4-ene structure of active steroids  
154 (Honour, 2022). The structural stability of cortisol is because of presence of strong covalent

155 bounds within the molecule, particularly the bounds between carbon atoms in the rings and the  
156 hydrogen atoms attached to them. The composition of milk is a complex mixture of proteins,  
157 fats, carbohydrates, and other ingredients. The stability of cortisol in milk can be affected by  
158 interactions with these components. Cortisol may form complexes with proteins present in milk,  
159 which can affect its degradation by enzymes.

160 Under normal conditions, 80 to 90% of circulating cortisol is bound to corticosteroid- binding  
161 globulin and 10 to 15%, is bound to albumin, and remaining 5 to 10% circulate as free and  
162 active hormone (Mormède et al., 2007). The basic molecular structure of cortisol remains the  
163 same whether its in the bloodstream or present in milk. But, when cortisol is found in milk, it  
164 may be in lower levels compared to its levels in the bloodstream, and it might also be found to  
165 carrier proteins specific to milk. Moreover, cortisol in milk might undergo some metabolic  
166 processes or interactions with other milk components, although these alterations typically do  
167 not change the fundamental structure of cortisol molecule itself. The exact extent of structural  
168 changes to cortisol during heat treatment can vary depending on factors such as temperature  
169 degree, duration of heating, and presence of other milk ingredients. High temperatures can lead  
170 to the denaturation of proteins, and it may affect cortisol indirectly by these processes.

171 Therefore, the stress levels in farm animals can be a determining factor affecting milk  
172 quality. The presence of cortisol in milk, a steroid hormone produced by the adrenal glands, has  
173 been linked to environmental stressors and poor welfare conditions in cattle (Jouan et al., 2006;  
174 Qu. Et al., 2018). However, only a small amount of glucocorticoid is transferred from the  
175 bloodstream to milk (Jouan et al., 2006; Qu. Et al., 2018). Poor welfare conditions not only  
176 affect milk production, leading to lower fat and protein levels (Kawonga et al., 2012; Castellini  
177 et al., 2023) but also affect the hormonal composition of milk. Despite the potential influence  
178 of poor welfare conditions on milk composition, our results suggest that the heat treatments  
179 commonly employed in the dairy industry do not significantly alter cortisol levels.

180 It is essential to note that milk quality is affected by various factors such as thermal  
181 processing (pasteurization and sterilization). Although effective at eliminating harmful  
182 components and bacteria, these processes may degrade heat-sensitive vitamins and enzymes,  
183 thereby reducing the nutritional value of milk (Brett et al., 2011). Furthermore, they may not  
184 effectively eliminate hormonal residues such as cortisol and estrogen. Understanding the  
185 stability of MCC under different heat treatment conditions has important implications for the  
186 dairy industry and product quality. This information will help improve the safety and quality of  
187 dairy products, while considering the welfare of dairy cattle. In addition, it will be explained  
188 whether the level of cortisol in milk and even processed milk can be used as an indicator of the  
189 overall good welfare of dairy farms. Monitoring hormonal residues, such as cortisol, in  
190 commercial processed milk may be a good parameter to evaluate the quality of milk and dairy  
191 products in the market.

## 192 **Conclusion**

193 Cortisol in farm milk was unaffected by the thermal processes tested. Therefore, the cortisol  
194 concentrations in commercial milk are expected to be similar to those in fresh milk products.  
195 This suggests that the stress indicator cortisol, remains stable during common heat processes in  
196 dairy milk products. Moreover, monitoring cortisol residues in processed milk products could  
197 be an alternative indicator to improve the quality of milk and mitigate cattle stress if raw milk  
198 is unavailable.

## 199 **Competing interests**

200 The authors report there are no competing interests to declare.

201 **Acknowledgements**

202 The authors would like to special thanks to colleagues and staff at the livestock research  
203 farm of Kangwon National University for their kind assistance with sample collection. This  
204 manuscript has been checked for proper English language, grammar, punctuation, spelling, and  
205 overall style by qualified native English speaking editors. The editorial certificate is uploaded  
206 with the manuscript.

207 **Availability of data and material**

208 The data that support the findings of this study are available from the corresponding author,  
209 upon reasonable request.

210 **References**

- 211 Arslanoglu S, Corpeleijn W, Moro G, Braegger C, Campoy C, Colomb V, Decsi T, Domellöf  
212 M, Fewtrell M, Hojsak I, Mihatsch W. 2013. Donor human milk for preterm infants:  
213 current evidence and research directions. *J Pediatr Gastroenterol Nutr* 57:535-542.
- 214 Ataallahi M, Nejad JG, Park KH. 2022. Selection of appropriate biomatrices for studies of  
215 chronic stress in animals: a review. *J Anim Sci Technol* 64:621.
- 216 Ataallahi M, Cheon SN, Park GW, Nugrahaeningtyas E, Jeon JH, Park KH. 2023. Assessment  
217 of stress levels in lactating cattle: analyzing cortisol residues in commercial milk  
218 products in relation to the temperature-humidity index. *Animals* 13:2407.
- 219 Bokharaeian M, Toghdory A, Ghoorchi T, Ghassemi Nejad J, Esfahani IJ. 2023. Quantitative  
220 associations between season, month, and temperature-humidity index with milk yield,  
221 composition, somatic cell counts, and microbial load: a comprehensive study across ten  
222 dairy farms over an annual cycle. *Animals* 13:3205.

223 Brett J, Kelton D, Majowicz SE, Snedeker K, Sargeant JM. 2011. A systematic review and  
224 meta-analysis of the effects of pasteurization on milk vitamins, and evidence for raw  
225 milk consumption and other health-related outcomes. *J Food Prot* 74:1814-1832.

226 Castellini G, Barello S, Bosio AC. 2023. Milk quality conceptualization: a systematic review  
227 of consumers', farmers', and processing experts' views. *Foods* 12:3215.

228 Coutinho NM, Silveira MR, Rocha RS, Moraes J, Ferreira MVS, Pimentel TC, Freitas MQ,  
229 Silva MC, Raices RS, Ranadheera CS, Borges FO. 2018. Cold plasma processing of  
230 milk and dairy products. *Trends Food Sci Technol* 74:56-68.

231 Čurlej J, Zajác P, Čapla J, Golian J, Benešová L, Partika A, Fehér A, Jakabová S. 2022. The  
232 effect of heat treatment on cow's milk protein profiles. *Foods* 11:1023.

233 Derewiaka D, Molińska, E. 2015. Cholesterol transformations during heat treatment. *Food*  
234 *Chem* 171:233-240.

235 Fazio E, Medica P, Cravana C, Ferlazzo A. 2015. Release of  $\beta$ -endorphin, adrenocorticotropic  
236 hormone and cortisol in response to machine milking of dairy cows. *Vet World* 8:284.

237 Franzoi M, Costa A, Vigolo V, Penasa M, De Marchi, M. 2022. Effect of pasteurization on  
238 coagulation properties of bovine milk and the role of major composition traits and  
239 protein fractions. *J Food Compost Anal* 114:104808.

240 Fukasawa M, Tsukada H, Kosako T, Yamada A. 2008. Effect of lactation stage, season and  
241 parity on milk cortisol concentration in Holstein cows. *Livest Sci* 113:280-284.

242 Gellrich K, Sigl T, Meyer HH, Wiedemann S. 2015. Cortisol levels in skimmed milk during  
243 the first 22 weeks of lactation and response to short-term metabolic stress and lameness  
244 in dairy cows. *J Anim Sci Biotechnol* 6:1-7.

245 Genee A, Hansen EB, Eshetu M, Hailu Y, Ipsen R. 2019. Effect of heat treatment on  
246 denaturation of whey protein and resultant rennetability of camel milk. *Lwt* 101:404-  
247 409.

248 Ghassemi Nejad J, Ghaffari MH, Ataallahi M, Jo JH, Lee HG. 2022. Stress concepts and  
249 applications in various matrices with a focus on hair cortisol and analytical methods.  
250 *Animals* 12:3096.

251 Guzmán-Luna P, Mauricio-Iglesias M, Flysjö A, Hospido A. 2022. Analysing the interaction  
252 between the dairy sector and climate change from a life cycle perspective: a review.  
253 *Trends in Food Sci Technol* 126:168-179.

254 Hechler C, Beijers R, Riksen-Walraven JM, de Weerth C. 2018. Are cortisol concentrations in  
255 human breast milk associated with infant crying?. *Dev Psychobiol* 60:639-650.

256 Honour JW. *Steroids in the laboratory and clinical practice*. Elsevier; 2022, 3 -32.

257 Ito T, Aoki N, Tsuchiya A, Kaneko S, Akiyama K, Uetake K, Suzuki K. 2017. Detection of  
258 stress hormone in the milk for animal welfare using QCM method. *J Sens* 2017:1-7.

259 Jouan PN, Pouliot Y, Gauthier SF, Laforest JP. 2006. Hormones in bovine milk and milk  
260 products: a survey. *Int Dairy J* 16:1408-1414.

261 Kawonga BS, Chagunda MG, Gondwe TN, Gondwe SR, Banda JW. 2012. Characterisation of  
262 smallholder dairy production systems using animal welfare and milk quality. *Trop Anim*  
263 *Health Prod* 44:1429-1435.

264 Kilic-Akyilmaz M, Ozer B, Bulat T, Topcu A. 2022. Effect of heat treatment on micronutrients,  
265 fatty acids and some bioactive components of milk. *Int Dairy J* 126:105231.

266 Krishna TC, Najda A, Bains A, Tosif MM, Papliński R, Kaplan, M, Chawla P. 2021. Influence  
267 of ultra-heat treatment on properties of milk proteins. *Polymers* 13:3164.

268 Lykholat OA, Grigoryuk IP, Lykholat TY. 2016. Metabolic effects of alimentary estrogen in  
269 different age animals. *Ann Agrar Sci* 14:335-339.

270 Ma L, Yang Y, Zhao X, Wang F, Gao S, Bu D. 2019. Heat stress induces proteomic changes  
271 in the liver and mammary tissue of dairy cows independent of feed intake: An iTRAQ  
272 study. *PLoS One* 14:e0209182.

273 Malekinejad H, Rezabakhsh A. 2015. Hormones in dairy foods and their impact on public  
274 health-a narrative review article. *Iran J Public Health* 44:742.

275 Mormède P, Andanson S, Aupérin B, Beerda B, Guémené D, Malmkvist J, Manteca X,  
276 Manteuffel G, Prunet P, van Reenen CG, Richard S. 2007. Exploration of the  
277 hypothalamic–pituitary–adrenal function as a tool to evaluate animal welfare. *Physiol.*  
278 *Behav.* 92(3) :317-39.

279 Moro GE, Billeaud C, Rachel B, Calvo J, Cavallarin L, Christen L, Escuder-Vieco D, Gaya A,  
280 Lembo D, Wesolowska A, Arslanoglu S. 2019. Processing of donor human milk: update  
281 and recommendations from the European Milk Bank Association (EMBA). *Front*  
282 *Pediatr* 49.

283 Papapanagiotou EP, Fletouris DJ, Psomas EI. 2005. Effect of various heat treatments and cold  
284 storage on sulphamethazine residues stability in incurred piglet muscle and cow milk  
285 samples. *Analytica Chimica Acta* 529: 305-309.

286 Park GW, Ataallahi M, Ham SY, Oh SJ, Kim KY, Park KH. 2022. Estimating milk production  
287 losses by heat stress and its impacts on greenhouse gas emissions in Korean dairy farms.  
288 *J Anim Sci Technol* 64:770.

289 Qu X, Su C, Zheng N, Li S, Meng L, Wang J. 2018. A survey of naturally-occurring steroid  
290 hormones in raw milk and the associated health risks in Tangshan City, Hebei Province,  
291 China. *Int J Environ Res Public Health* 15:38.

292 Sgorlon S, Fanzago M, Guiatti D, Gabai G, Stradaioli G, Stefanon B. 2015. Factors affecting  
293 milk cortisol in mid lactating dairy cows. *BMC Vet Res* 11:1-8.

294 Snoj T, Zuzek MC, Cebulj-Kadunc N, Majdic G. 2018. Heat treatment and souring do not affect  
295 milk estrone and 17 $\beta$ -estradiol concentrations. *J Dairy Sci* 101: 61-65.

296 Van Der Voorn B, De Waard M, Dijkstra LR, Heijboer AC, Rotteveel J, Van Goudoever JB,  
297 Finken MJ. 2017. Stability of cortisol and cortisone in human breast milk during holder  
298 pasteurization. *J Pediatr Gastroenterol Nutr* 65:658-660.

299 Van Lieshout GA, Lambers TT, Bragt MC, Hettinga KA. 2020. How processing may affect  
300 milk protein digestion and overall physiological outcomes: a systematic review. *Crit*  
301 *Rev Food Sci Nutr* 60:2422-2445.

302 Vass RA, Bell EF, Colaizy TT, Schmelzel ML, Johnson KJ, Walker JR, Ertl T Roghair, RD.  
303 2020. Hormone levels in preterm and donor human milk before and after Holder  
304 pasteurization. *Pediat Res* 88:612-617.

305 Wesolowska A, Sinkiewicz-Darol E, Barbarska O, Bernatowicz-Lojko U, Borszewska-  
306 Kornacka MK, van Goudoever JB. 2019. Innovative techniques of processing human  
307 milk to preserve key components. *Nutrients* 11:1169.

308

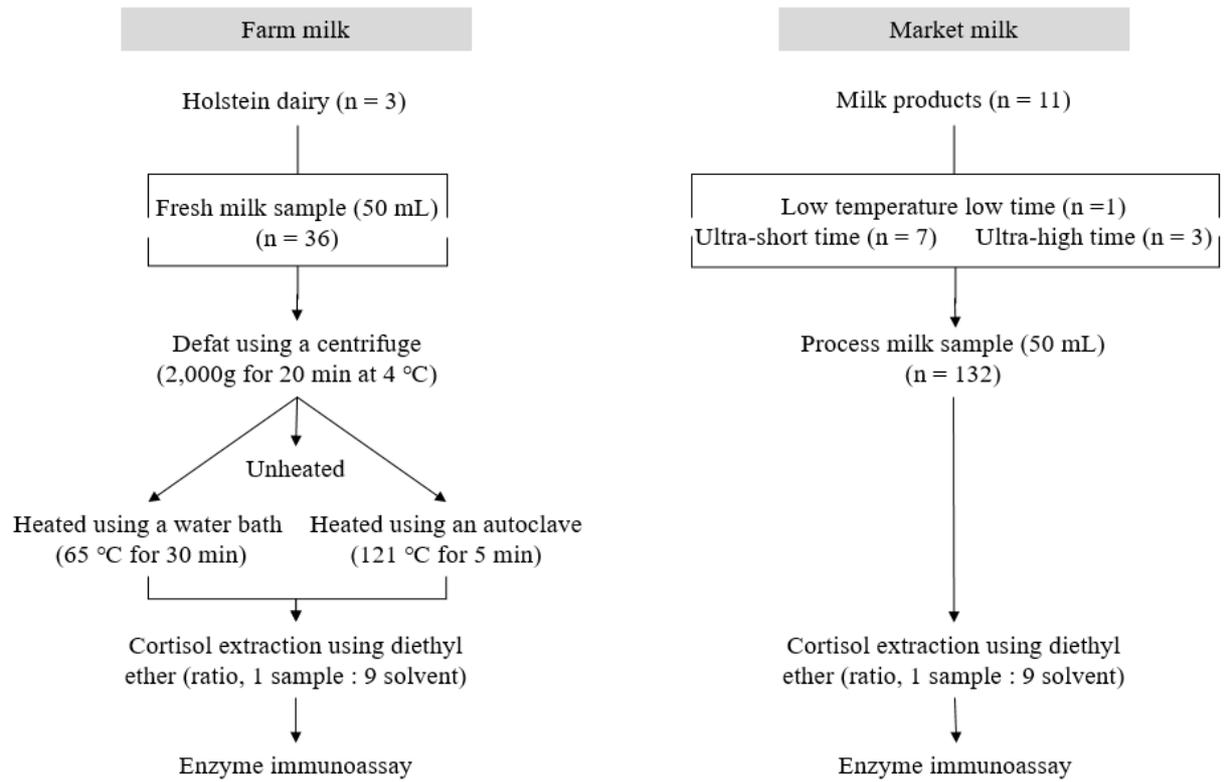
309 **Figure legends**

310 Fig. 1. Flow diagram for processing and analysis of farm and market milk

311 Fig. 2. Boxplot displays the effect of heat treatments (low and high) on farm milk cortisol  
312 concentrations (MCC). Error bars represent the range of minimum and maximum  
313 cortisol values observed and the symbol x represents the mean of data. The MCC was  
314 not statistically different ( $p > 0.05$ ).

315 Fig. 3. Boxplot displays the milk cortisol concentrations (MCC) in commercially milk products  
316 processed under three heat conditions. Low temperature low time (LTLT) at 63°C for  
317 30 min, ultra-short time (UST) at range 120 to 130°C for 2 to 3 seconds, or ultra-high  
318 temperature (UHT) at range 135 to 150°C for 1 to 4 seconds. Error bars represent the  
319 range of minimum and maximum cortisol values observed. The outliers are shown as  
320 circles and the symbol x represents the mean of data. The MCC was not statistically  
321 different ( $p > 0.05$ ).

322

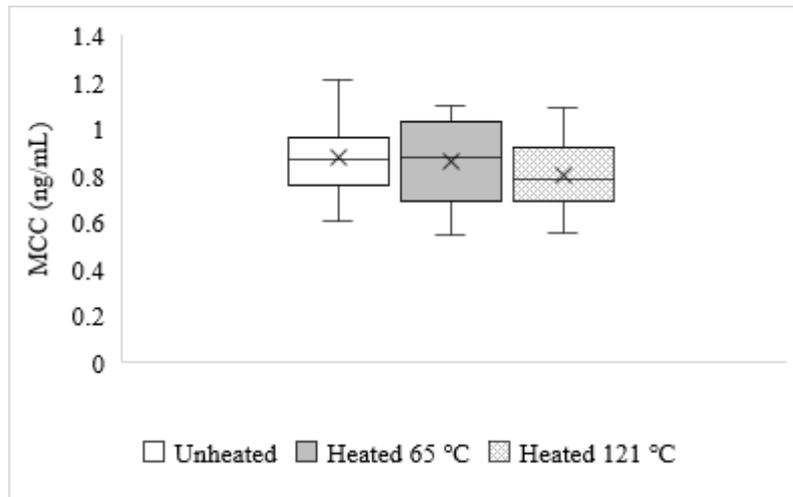


323

324

325 **Fig. 1.**

326

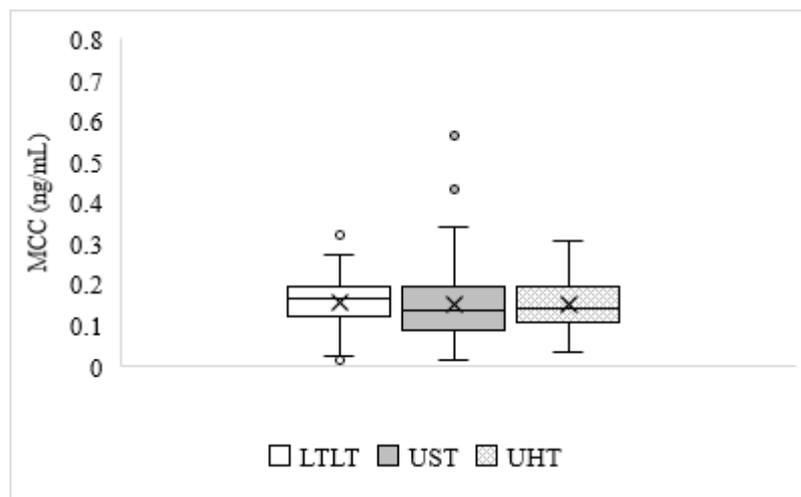


327

328 **Fig. 2.**

329

ACCEPTED



330

331

**Fig. 3.**

332

ACCEPTED