TITLE PAGE - Food Science of Animal Resources - Upload this completed form to website with submission						
ARTICLE INFORMATION	Fill in information in each box below					
Article Type	Research article					
Running Title (within 10 words)	Curing Pork Loin with Natural Converted Nitrite					
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Special remarks – if authors have additional information to inform the editorial office						
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Conflicts of interest List any present or potential conflict s of interest for all authors. (This field may be published.)	The authors declare no potential conflict of interest.					
Acknowledgements State funding sources (grants, funding sources, equipment, and supplies). Include name and number of grant if available. (This field may be published.)	This research was supported by the Main Research Program (grant number: E0211200-04) of the Korea Food Research Institute (KFRI) funded by the Ministry of Science and the ICT (Republic of Korea).					
Author contributions (This field may be published.)	Conceptualization: Kim YJ, Choi YS. Data curation: Kim YJ, Kim TK, Cha JY, Kim JH. Formal analysis: Kim YJ, Kim TK, Cha JY, Kim JH. Methodology: Kim YJ, Kim TK, Cha JY, Kim JH, Park MK. Software: Kim Y, Jang YS. Validation: Park MK, Jung S, Choi YS. Investigation: Choi YS. Writing - original draft: Kim YJ, Kim TK, Cha JY, Kim JH, Park MK, Jung S, Choi YS. Writing - review & editing: Kim YJ, Kim TK, Cha JY, Kim JH, Park MK, Jung S, Choi YS. (This field must list all authors)					
Ethics approval (IRB/IACUC) (This field may be published.)						

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9	Influence of Naturally Converted Nitrite and Ultrasound Marination on the Curing
10	Efficiency and Residual Nitrite of Pork Loin
11	
12	Abstract
13	This study used ascorbic acid and ultrasound to improve the quality of pork loin marinated
14	with pre-converted Angelica keiskei (PA). Pork loins were cured without nitrite (NC); with
15	nitrite (PC); with PA (PA); with PA and ascorbic acid (PA+A); with PA and ultrasound
16	treatment (PA+U); and with PA, ascorbic acid, and ultrasound treatments (PA+AU). The
17	nitrite content in the curing solution was maintained at 180 ppm, except for NC. Cured loins
18	with PA and ascorbic acid (PA+A and PA+AU) showed identical color values, curing
19	efficiencies, and lower residual nitrite compared with that of PC. The pH of the PA-cured
20	loins was lower than that of PC, and the moisture content was higher than that of NC.
21	Following ultrasound treatment, protein solubility and tenderness were enhanced, whereas the
22	myofibril fragmentation index did not significantly differ. PA effectively inhibited lipid
23	oxidation in cured loins. In the PA+A treatment group, there was no difference in the redness
24	of the cured meat color compared to PC, but the residual nitrite ion scavenging ability was
25	close to 70%. Therefore, curing pork loins with pre-converted Angelica keiskei, ascorbic acid,
26	and ultrasound treatment may be useful for producing high-quality meat products.
27	Keywords: cured pork loin, natural converted nitrite, ultrasound, curing efficiency, residual
28	nitrite
20	

30 Introduction

31 Curing meat products is a time-honored practice dating back centuries, aimed at enhancing 32 flavor, color, texture, and shelf-life (Jia et al., 2023). Central to this process is the use of 33 nitrite salts, which play a pivotal role in ensuring food safety by inhibiting bacterial growth (Jo et al., 2020). However, concerns have been raised regarding the potential health risks 34 associated with excessive nitrite consumption, including the formation of carcinogenic 35 36 compounds, such as nitrosamines (Yong et al., 2021). Consequently, there has been a growing 37 interest in exploring alternative curing methods that maintain the safety and quality of cured meats while reducing reliance on synthetic nitrite additives (Shakil et al., 2022; Zhang et al., 38 39 2023b).

40 One such avenue involves utilizing natural sources of nitrite, including those derived from the microbial conversion of nitrate present in certain food ingredients (Kim et al., 2019a; 41 42 Yong et al., 2021). These naturally occurring nitrites offer promising alternatives to their synthetic counterparts, potentially mitigating concerns regarding the health effects of 43 44 nitrosamines while maintaining the desirable attributes of cured meat (Choi et al., 2017; Kim 45 et al., 2019b). By systematically analyzing the impact of naturally converted nitrite and ultrasound marination on both the curing process and residual nitrite levels, we aim to provide 46 47 valuable insights into developing safer and more sustainable methods for producing cured 48 meat products.

Additionally, advancements in food processing technologies, such as ultrasound, have led to the exploration of novel techniques to enhance the efficiency of curing processes (Kang et al., 2016). Ultrasound, with its ability to facilitate mass transfer and enhance the penetration of marinades into meat matrices, is an intriguing approach to improve the uniformity and effectiveness of curing treatments (Inguglia et al., 2018).

- Thus, this study aims to contribute to the ongoing discourse surrounding the optimization of curing processes in the meat industry. By leveraging natural sources of nitrite and innovative marination techniques, we aspire to offer pragmatic solutions that prioritize food safety and consumer health without compromising the quality of cured pork loin.
- 58



59 Materials and Methods

60 2.1. Preparation of naturally converted nitrite

The natural source of nitrate, Angelica keiskei, was purchased from Garurang (Korea) in 61 62 powdered form. Angelica keiskei (50 g) was mixed with distilled water (500 mL), extracted for 2 h at 100°C, and cooled to 25°C. Subsequently, Staphylococcus carnosus (Bactoferm S-63 64 B-61, Chr. Hansen, Gainesville, FL, USA) was inoculated into the extract and incubated in a 65 shaking incubator (JSSI-100C, JSR, Gongju, Korea) for 24 h at 37°C and 180 rpm to convert nitrate into nitrite. The fermented Angelica keiskei extract was centrifuged for 10 min at 3,000 66 × g using a centrifuge (Supra R22, Hanil, Gimpo, Korea), and the supernatant was filtered 67 68 through a Whatman No. 1 filter paper. The nitrite content of the fermented Angelica keiskei 69 extract was diluted with a small amount of water to achieve a concentration of 180 ppm.

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71 2.2. Curing process of pork loin

72 Fresh pork loins (Longissimus thoracis et lumborum) were purchased from a local butcher 73 shop (Wanju, Korea) at 48 h postmortem. Six loins from pigs (Yorkshire \times Landrace \times 74 Durok) were cut to a thickness of 3 cm, and 36 loin chops were randomly selected for use in 75 the experiments for the six treatments. Considering the residual nitrite content identified in a 76 previous research, a concentration of nitrite added was selected as 180 ppm of curing solution 77 (Honikel, 2008). The six treatments were as follows: NC, pork loin cured with 8% sodium 78 chloride in distilled water; PC, pork loin cured with 8% sodium chloride + 180 ppm sodium 79 nitrite in distilled water; PA, pork loin cured with 8% sodium chloride in a pre-converted 80 Angelica keiskei extract (180 ppm of nitrite); PA+A, pork loin cured with 8% sodium chloride + 0.125% ascorbic acid in a pre-converted *Angelica keiskei* extract (180 ppm of nitrite); 81 82 PA+U, pork loin cured with 8% sodium chloride in a pre-converted Angelica keiskei extract 83 (180 ppm of nitrite) and subjected to ultrasound treatment after curing; PA+AU, pork loin

84 cured with 8% sodium chloride + 0.125% ascorbic acid in a pre-converted Angelica keiskei 85 extract (180 ppm of nitrite) and subjected to ultrasound treatment after curing. Six loin chops from each treatment group were brined by immersion in 40% brine by weight and the 86 87 treatments were cured for 4 days at 4°C. Ultrasound treatment was conducted on PA+U and PA+AU in an ultrasonic bath (CPX5800H-E, Emerson, St Louis, MO, USA) for 30 min at a 88 89 temperature below 15°C, according to the previous research with slight modification (Leães et 90 al., 2023). Then, all the treatments were cooked at 80°C for 1 h and cooled for 2 h at 20°C to 91 conduct the following analysis.

92

93 2.3. Color measurements

The cooked pork loin chops were cut to a thickness of 2 cm, and the color of the crosssection was measured immediately using a colorimeter (CR-400; Minolta, Tokyo, Japan). The aperture size was 8 mm, the illuminant was D65, and the angle of observation was 2° . Color values are presented as CIE $L^*a^*b^*$, and the number of measurements was seven.

98

99 2.4. Curing efficiency

100 NO-heme (curing pigment) and total haem pigments (total pigment) in the samples were 101 determined using the method described by Hornsey (1956). To measure the curing pigment 102 concentration, 10 g of ground sample was mixed with 80% (v/v) acetone for 5 min under 103 reduced light conditions. The mixture was then filtered through Whatman No. 1 filter paper 104 (Whatman International, Maidstone, UK), and the absorbance of the filtrate was measured at 105 540 nm using a spectrophotometer (Optizen 2120 UV plus, Mecasys Co. Ltd., Daejeon, 106 Korea). NO-heme concentration was calculated by multiplying the absorbance by 290. For the 107 total pigment concentration, a 10 g minced sample was mixed with acidified 80% acetone and 108 left to react for 1 h. The resulting solution was filtered through a Whatman No. 1 filter paper,

and the absorbance of the filtrate was measured at 640 nm using a spectrophotometer. The total pigment concentration was determined by multiplying the absorbance at 680 nm. The curing efficiency was calculated as the percentage of total pigment converted to a curing pigment, serving as an index of the degree of cured color stability.

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114 2.5. Residual nitrite analysis

115 To analyze pork loins treated with naturally converted nitrite, ascorbic acid, and ultrasound 116 marination, a sample weighing 10 g was homogenized in 150 mL of heated distilled water. The 117 mixture was then combined with 10 mL of 0.5 N NaOH and 10 mL of 12% ammonium thiosulfate and heated at 80°C for 20 min. After heating, 20 mL of ammonium acetate buffer 118 119 was added to the cooled mixture, and the volume was adjusted to 200 mL with distilled water. 120 The solution was then incubated at 20°C for 10 min. Following incubation, the mixture was 121 filtered through Whatman No. 1 filter paper. To 20 mL of the filtered sample, 1 mL of 122 sulfanilamide solution, 1 mL of N-(1-naphthyl)ethylenediamine dihydrochloride reagent, and 123 3 mL of distilled water were added. This final mixture was incubated at 20°C for 20 min, and 124 the absorbance was measured at 540 nm, following the method described by KFDA (2016).

125

126 2.6. *pH measurements*

127 The pH of raw pork loins treated with naturally converted nitrite, ascorbic acid, or ultrasound 128 marination was determined using a pH meter (AB15; Thermo Fisher Scientific, Waltham, MA, 129 USA). Five grams of each sample was homogenized with 20 mL of distilled water, and the pH 130 value of each homogenate was measured using pH/ATC electrodes after calibration with buffers 131 of pH 4, 7, and 10.

133 2.7. Curing and cooking yield

The curing yield of pork loins treated with naturally converted nitrite, ascorbic acid, or ultrasound marination was determined by measuring the weight differences before and after the curing process. Similarly, the cooking yield was calculated by assessing the difference in weight before and after cooking.

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139 2.8. Water holding capacity (WHC)

The WHC of raw pork loins subjected to naturally converted nitrite, ascorbic acid, and ultrasound marination was determined using the press method described by Trout (1988). The water-holding force was assessed by positioning the sample between two Plexiglas plates and applying a pressure of 40 kg for 3 min. The meat area and released moisture were quantified using a planimeter (Planix 7; Tamaya Technics Inc., Japan). The WHC was calculated using the following formula:

146 WHC (%) = (sample meat area/total moisture area) \times 100

147

148 2.9. Moisture content

As per AOAC (2000), the moisture content (method 950.46B) of the cooked samples was determined by measuring the weight loss after drying the samples at 105°C for 12 h in a

151 drying oven (SW-90D, Sang Woo Scientific Co., Bucheon, Korea).

152

153 2.10. Differential scanning calorimetry

154 The thermal properties of raw pork loins were analyzed using a differential scanning

- 155 calorimeter (DSC-4000; PerkinElmer, Waltham, MA, USA). Approximately 30 mg of the
- 156 pork sample was placed in a sealed aluminum pan, with an empty aluminum pan serving as a

157 reference. The heat flow differential between the sample and reference pans was measured.

158 The analysis was conducted over a temperature range of 20 to 100° C, with the heating rate set 159 to 10° C per minute.

160

161 2.11. Myofibril fraction index (MFI)

162 The MFI of pork loin samples treated with naturally converted nitrite, ascorbic acid, and 163 ultrasound marination was measured before heating, following the method described by 164 Culler et al. (1978). Briefly, a 4 g sample was homogenized with 40 mL of MFI buffer 165 (comprising 100 mM potassium chloride, 20 mM potassium phosphate, 1 mM 166 ethylenediaminetetraacetic acid, 1 mM magnesium chloride, and 1 mM sodium azide), and 167 then centrifuged at $1,000 \times g$ for 15 min at 4°C. The resulting pellet was resuspended in 40 168 mL of MFI buffer and centrifuged again under the same conditions. After dissolving the pellet 169 in 10 mL of MFI buffer, the solution was filtered through a 10-mesh steel strainer. The protein concentration was adjusted to 0.5 mg/mL, and its absorbance was measured at 540 170 171 nm. To amplify the absorbance unit, a factor of 200 was applied, where a higher value 172 indicated an increased proteolytic level of the myofibril structure.

173

174 2.12. Protein solubility

The protein solubility of raw pork loin samples treated with naturally converted nitrite, ascorbic acid, and ultrasound marination was assessed using BCA protein assay kits (Thermo Fisher Scientific). Buffer A was used to extract total proteins (myofibril and sarcoplasmic), whereas Buffer B was used to extract sarcoplasmic proteins, following the method of Joo et al. (1999). The difference in protein solubility between Buffer A and Buffer B was considered the myofibril solubility. Buffer A consisted of 1.1 M potassium iodide in 0.1 M potassium phosphate at pH 7.4, and Buffer B contained 0.025 M potassium phosphate at pH 7.4. 182

183 *2.13. Shear force*

Shear force measurements were performed on pork loin samples treated with naturally
converted nitrite, ascorbic acid, or ultrasonic marination. Cylindrical samples with diameters
of 10 mm were extracted using a hole puncher oriented vertically relative to the muscle fibers.
A texture analyzer (TA-XT Plus; Stable Micro Systems Ltd., Surrey, UK) equipped with a
Warner-Bratzler blade was used for measurements at a test speed of 2 mm/s.

190 2.14. Thiobarbituric acid reactive substances (TBARS)

To estimate lipid oxidation in cooked pork loins, a TBARS test was performed following the method described by Tarladgis et al. (1960). A 10 g sample was homogenized with 100 mL of 0.1 M HCl. Then, the homogenate was heated to 100°C, and the distillate was subsequently collected. The distillate was reacted with 0.02 M TBA reagent at 100°C for 35 min. After cooling the solution in chilled water, the absorbance was measured at 584 nm to determine the malondialdehyde content using a standard curve provided by Sigma-Aldrich (St. Louis, MO, USA).

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199 2.15. Statistical analysis

Data analyses were performed using SPSS Statistics version 20 (IBM, Armonk, NY, USA).
Three replicates were performed for each experiment, with at least three technical replicates.
To identify significant differences among treatments, a one-way analysis of variance was
employed, followed by Duncan's multiple range test to determine data with significant
differences (P<0.05).

206 Results and discussion

207 3.1. Differences in color values and curing efficiency of pork loin

208 Figure 1 illustrates the effects of naturally converted nitrite, ascorbic acid, and ultrasound 209 on the color of marinated pork loin. The lightness and yellowness values were highest for the 210 NC treatment, and treatments with naturally converted nitrite, ascorbic acid, and ultrasound 211 resulted in lower lightness and yellowness values than those of NC. The redness values for 212 NC-treated pork loin were the lowest. Among the treatments, there was no significant 213 difference between PC with nitrite and treatment with pre-converted Angelica keiskei, except 214 for treatments with naturally converted nitrite and ultrasound (PA+U). Choi et al. (2017) reported that redness and yellowness of cooked meat emulsions increased with increasing 215 216 fermented red beef extract, and redness increased with the addition of ascorbic acid due to its 217 acceleration effect on NO-myoglobin. Hwang et al. (2018) found that, among pre-converted 218 natural products, celery and spinach extracts increased the lightness, redness, and yellowness 219 of raw meat batter. Kim et al. (2017) observed that the lightness and yellowness values of raw 220 meat cured with fermented spinach extract were higher than those of a positive control with 221 0.015% nitrite. The comparable color values of meat cured with naturally converted nitrite 222 and sodium nitrite can positively influence color acceptance of consumer (Serdaroğlu et al., 223 2023). As inferred from the color value results, there does not seem to be a significant 224 difference between nitrite and naturally converted nitrite and ascorbic acid, and ultrasound 225 treatment does not appear to have a significant effect on chromaticity. 226

The effects of naturally converted nitrite, ascorbic acid, and ultrasound on the curing efficiency of marinated pork loin were significant (P< 0.05; Figure 2). The curing efficiency of marinated pork loin was the highest in the PC treatment group and the naturally converted nitrite and ascorbic acid treatment groups (PA+A, PA+AU). It was found that ultrasound was not effective in improving the curing efficiency of marinated pork loins. Choi et al. (2020)

231 reported that the curing efficiency of meat products cured with white kimchi powder and 232 starter culture was higher than that of the control cured with 0.01% nitrite and 0.05% ascorbic 233 acid. Bae et al. (2020) reported that the curing efficiency of meat products cured with radish 234 powder and starter culture, such as *Staphylococcus carnosus*, was significantly increased. 235 Jantapirak et al. (2023) reported that the curing efficiency of chicken sausages using normal 236 sodium nitrite levels in the formulation was much higher than that of the low-sodium nitrite 237 treatment. The results of this study suggest that a similar salting effect can be expected when 238 nitrite is used in combination with naturally converted nitrite and ascorbic acid.

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240 *3.2. Differences in residual nitrite of pork loin*

241 The effects of naturally converted nitrite, ascorbic acid, and ultrasound on the residual 242 nitrite in marinated pork loin are shown in Figure 3. In the NC group, no nitrite was detected 243 in the residual nitrite of the marinated pork loin. The residual nitrite content of the PC with nitrite was lower than that of the other treatments with pre-converted Angelica keiskei and 244 245 ascorbic acid (P<0.05). The residual nitrite in the marinated pork loin was the highest for 246 converted nitrite and ultrasound (PA + U). The results of this study indicated that ultrasound 247 treatment did not have a greater effect on residual nitrite than expected. According to Choi et 248 al. (2017), the residual nitrite content decreases when ascorbic acid is added to cured pork 249 loin containing fermented red beet extract. Kim et al. (2019) reported that pork loin cured 250 with organic acids had a lower residual nitrite content than that cured without organic acids, 251 and malic acid and citric acid showed the highest residual nitrite scavenging ability. King et 252 al. (2016) reported that, in cured sausage pork, the higher the level of ascorbic acid added, the 253 higher the nitrite depletion rate. Therefore, it is considered that adding ascorbic acid alone is 254 effective in reducing the residual nitrous acid content even without ultrasound treatment.

256 3.3. Differences in pH, curing yield, cooking yield, WHC, and moisture content of pork loin 257 The pH values of naturally converted nitrite, ascorbic acid, and ultrasound-marinated pork 258 loins are shown in Table 1. The pH of nitrite in sample (PC) was the highest, and the pH of 259 NC and PC were higher than those of the other treatments with pre-conversion and ultrasound 260 (P<0.05). These results are similar to those of Choi et al. (2017), who showed that the pH 261 after treatment with fermented red beet extract was lower than that of the control without 262 nitrite and with nitrite. Hwang et al. (2018) reported that the pH of pork sausages treated with 263 nitrite was higher than that of sausages treated with natural pre-converted nitrite sources. 264 These results, along with the pH of pork loin, appear to be influenced by natural nitrite 265 fermentation products. 266 Table 1 shows the curing yield, cooking yield, WHC, and moisture content of naturally 267 converted nitrite, ascorbic acid, and ultrasound-marinated pork loin. The curing yield, 268 cooking yield, and WHC of naturally converted nitrite and ultrasound on marinated pork loin 269 did not differ significantly among all treatments (P>0.05). Krause et al. (2011) reported that 270 the cured meat with natural nitrite did not show a significant difference in the curing yield and 271 cooking loss. Kim et al. (2019) indicated that the curing yield and cooking loss of cured pork 272 loin with green nitrite showed no significant difference between the control and the treatment 273 groups. Similar to several studies, this study also confirmed that there was no difference in the 274 curing yield and cooking yield of meat products depending on the addition of nitrite and pre-275 converted natural nitrite. Similar results with Kim et al. (2019) for the curing were observed 276 with no significant differences in cooking loss. The moisture content of the pork loin was 277 highest when treated with nitrite (Table 1). This might be because the moisture content is

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affected by the pH of the marinated pork loin.

281 *3.4. Differences in thermal properties of pork loin*

282 Changes in the thermal properties of pork loins treated with naturally converted nitrite, 283 ascorbic acid, or ultrasound marination were measured using differential scanning 284 calorimetry, and the results are presented in Table 2. The analysis revealed endothermic 285 transitions at peak temperatures of approximately 57.78–58.56°C (peak 1) and 75.18–77.02°C 286 (peak 2). According to Kim et al. (2023), peak 1 corresponds to the temperature at which 287 myosin denaturation occurs, whereas peak 2 corresponds to the denaturation of sarcoplasmic 288 proteins and actin. Additionally, Kim et al. (2021) noted that an increase in peak temperature 289 indicates enhanced thermal stability of proteins prone to denaturation. Delta H represents the enthalpy change, reflecting the heat energy required for protein denaturation; a lower Delta H 290 291 suggests that the protein is relatively stable before being altered by heat. We hypothesized 292 that ultrasound treatment would influence the thermal properties of pork loins; however, the 293 results indicated no significant effects. This lack of impact is likely due to the short duration 294 of the ultrasound treatment, which was insufficient to alter protein structures.

295

296 3.5. Differences in MFI, protein solubility, and shear force of pork loin

297 The MFI, protein solubility, and shear force of naturally converted nitrite, ascorbic acid, 298 and ultrasound in the marinated pork loin samples are shown in Table 3. MFI is a good 299 indicator of the degree of decomposition of meat proteins and can be used to determine the 300 degree of tenderization in meat. The MFI of the marinated pork loin samples did not differ 301 significantly among the treatments (P>0.05). Total protein solubility and myofibrillar protein 302 solubility of pork loin samples were higher in treatments with ultrasound (PA+U and 303 PA+AU) than in treatments without ultrasound. This shows that ultrasound affects 304 myofibrillar protein solubility but does not affect muscle fragmentation. As mentioned 305 previously, this is believed to be due to the short ultrasound processing time. The shear force

306 of PC with sodium nitrite was the highest, whereas the shear force of PA+U was the lowest 307 (P<0.05). Kim et al. (2019) reported that the shear force of cured pork loin did not 308 significantly differ between nitrite and natural nitrite from fermented Swiss chard; however, 309 the shear force may be affected by pH and moisture content. Shear force is regarded as the 310 most effective indicator of sensorial tenderness (Holman et al., 2020), and lower shear force 311 can be positively associated with consumer acceptance of meat (Warner et al., 2021). Looking 312 at the shear force results, softness tended to increase when nitrite or naturally converted nitrite 313 was added, and when ascorbic acid was combined, shear force of cured loin was increased. 314 However, it appears that ultrasound treatment can improve the softness. This improvement in 315 tenderness appears to be due to myofibrillar protein solubility.

316

317 *3.6. Differences in TBARS of pork loin*

318 The effects of naturally converted nitrite and ultrasound on the TBARS of the cured pork loin were significant (Figure 4). The NC had the highest TBARS value compared with that of 319 320 the other treatments with nitrite and converted nitrite (P<0.05), and the TBARS values did not 321 show a significant difference among the treatments with nitrite and converted nitrite (P>0.05). 322 According to Kim et al. (2019), pork loin cured with nitrite from fermented spinach and 323 organic acids had a lower TBARS than that of the control cured without nitrite. Choi et al. 324 (2017) reported that meat emulsions with pre-converted nitrite from red beets and ascorbic 325 acid had higher TBARS values than that those of the control. Kim et al. (2019) reported that 326 meat products containing organic acids, including ascorbic acid, were effective against lipid 327 rancidity. Similar to previous results, nitrite or pre-converted nitrite produced through 328 fermentation is believed to effectively inhibit the rancidity of meat products through lipid 329 oxidation. Ultrasound treatment appears to have no effect on rancidity or has little effect on lipid oxidation when nitrite was added. Meanwhile, difference of TBARS values among 330

331 treatments can be occurred during storage, as a previous research using black tea as a nitrite 332 replacer (Zhang et al., 2023a). Regarding ascorbic acid, it can retard the lipid oxidation during 333 storage, by reducing heme iron and hindering free radical formation (Li et al., 2013). 334 However, ultrasound-treated meat may be more susceptible to the lipid oxidation after 335 storage, due to the exposure of fats to free radicals formed by ultrasound treatment (Peña-336 González et al., 2017). Therefore, the naturally converted nitrite of the marinated pork loin 337 used alone can effectively suppress lipid oxidation by replacing sodium nitrite, and it was 338 observed that ultrasound does not have a significant effect on lipid oxidation of freshly 339 cooked meat. In further studies, the effect of these additives and treatment on the cured meat during long-term storage should be determined, although previous studies have provided 340 341 insights into the changes that occur during storage. 342

343 Conclusion

When curing meat, pre-converted natural nitrite sources can be used as an alternative to synthetic nitrites. We used ultrasound and ascorbic acid to improve the quality of meat cured using naturally pre-converted nitrite raw materials. Ultrasound had a positive effect on myofibrillar protein solubility and shear force but had no effect on color development, curing efficiency, or lipid acidity. However, it appears to have a negative effect on residual nitrite. Therefore, when combining a pre-converted natural nitrite source with ultrasound, ascorbic acid should be added to help improve the quality of cured meat.

351

352 Acknowledgements

This research was supported by the Main Research Program (grant number: E0211200-04)
of the Korea Food Research Institute (KFRI) funded by the Ministry of Science and the ICT
(Republic of Korea).

356	Conflicts of Interest
357	The authors declare no conflicts of interest.
358	
359	Declarations of interest
360	None
361	
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454 Table 1. Influence of naturally converted nitrite and ultrasound marination on pH, curing yield, cooking yield, water holding capacity

Traits	NC	PC	PA	PA+A	PA+U	PA+AU
pH	$5.99 {\pm} 0.00^{b}$	6.06±0.01 ^a	$5.96 \pm 0.00^{\circ}$	5.94±0.00 ^d	5.96±0.01 ^c	5.93 ± 0.01^{d}
Curing yield (%)	111.06±7.45	110.69±0.62	107.94±0.36	108.15±0.30	110.70±1.74	107.95±0.23
Cooking yield (%)	70.10±0.79	69.66±0.68	68.02±0.40	68.73±0.45	70.17±2.26	70.16±0.94
WHC (%)	18.54 ± 0.88	20.68±1.88	18.65±0.94	20.51±1.06	21.59±1.88	19.18±1.03
Moisture content (%)	63.41±0.12 ^d	64.61±0.08 ^a	63.79±0.05 ^c	62.98±0.02 ^e	64.03±0.05 ^b	63.56 ± 0.08^{cd}

455 (WHC), and moisture content of pork loin

456 Values are presented as mean \pm standard error (n \ge 3).

457 ^{a-d}Different letters within the same row indicate significant differences between treatments (P < 0.05).

458 NC, cured without sodium nitrite; PC, cured with sodium nitrite (180 ppm); PA, cured with a pre-converted Angelica keiskei extract (180 ppm of

459 nitrite); PA+A, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid; PA+U, cured with a pre-converted

460 Angelica keiskei extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted Angelica keiskei extract (180

461 ppm of nitrite) and ascorbic acid, and marinated using ultrasound.

Traits	NC	PC	PA	PA+A	PA+U	PA+AU
Peak ₁ temperature (°C)	58.50±0.32	58.43±0.39	58.34±0.63	57.78±0.57	58.56±0.63	58.44±1.00
$\Delta H_1 (J/g)$	0.13±0.01	0.14 ± 0.02	0.17±0.03	0.13±0.01	0.14 ± 0.01	0.14±0.02
Peak ₂ temperature (°C)	75.90 ± 0.24^{ab}	75.18±0.37 ^b	77.02±0.49 ^a	75.59±0.47 ^b	75.58±0.44 ^b	75.36±0.31
$\Delta H_2 (J/g)$	0.55 ± 0.05^{a}	0.30±0.05°	0.30±0.03°	0.45 ± 0.06^{ab}	0.56 ± 0.03^{a}	0.38 ± 0.03^{b}

462 Table 2. Influence of naturally converted nitrite and ultrasound marination on thermal properties of pork loin

463 Values are presented as mean \pm standard error (n \geq 3).

464 ^{a-c}Different letters within the same row indicate significant differences between treatments (P<0.05).

465 NC, cured without sodium nitrite; PC, cured with sodium nitrite (180 ppm); PA, cured with a pre-converted Angelica keiskei extract (180 ppm of

466 nitrite); PA+A, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid; PA+U, cured with a pre-converted

467 Angelica keiskei extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted Angelica keiskei extract (180

468 ppm of nitrite) and ascorbic acid, and marinated using ultrasound.

469 Table 3. Influence of naturally converted nitrite and ultrasound marination on myofibril fragmentation index (MFI), protein solubility,

470	and shear force of pork loin
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Traits	NC	РС	PA	PA+A	PA+U	PA+AU
MFI	116.11±1.28	110.45±1.03	112.27±1.80	113.20±5.13	111.62±1.40	111.33±1.31
Total protein solubility (mg/mL)	9.46±0.04°	9.51±0.05°	9.83±0.05 ^b	9.74±0.09 ^b	10.04 ± 0.00^{a}	10.12±0.02ª
Myofibrillar protein solubility (mg/mL)	7.25 ± 0.06^{d}	7.35±0.05 ^{cd}	7.55±0.05 ^b	7.49±0.11 ^{bc}	7.81 ± 0.02^{a}	7.87 ± 0.01^{a}
Sarcoplasmic protein solubility (mg/mL)	2.21 ± 0.03^{ab}	2.16±0.01 ^b	2.28±0.01ª	2.24 ± 0.03^{a}	2.23 ± 0.02^{ab}	2.25 ± 0.03^{a}
Shear force (N)	44.43±1.71 ^d	57.40±2.67ª	51.25±2.55 ^{bc}	56.26 ± 0.86^{ab}	49.33±1.90 ^{cd}	51.94±0.76 ^{bc}

471 Values are presented as mean \pm standard error (n \ge 3).

472 ^{a-d}Different letters within the same row indicate significant differences between treatments (P<0.05).

473 NC, cured without sodium nitrite; PC, cured with sodium nitrite (180 ppm); PA, cured with a pre-converted Angelica keiskei extract (180 ppm of

474 nitrite); PA+A, cured with a pre-converted Angelica keiskei extract (180 ppm of nitrite) and ascorbic acid; PA+U, cured with a pre-converted

475 Angelica keiskei extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted Angelica keiskei extract (180

476 ppm of nitrite) and ascorbic acid, and marinated using ultrasound.

Figure captions

Figure 1. Influence of naturally converted nitrite and ultrasound marination on L^* value (A), a^* value (B), and b^* value (C) of pork loin. Values are presented as mean \pm standard error ($n \ge 3$). ^{a-} ^cDifferent letters above the bars indicate significant differences between treatments (P<0.05). NC, cured without sodium nitrite; PC, cured with sodium nitrite (180 ppm); PA, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite); PA+A, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid; PA+U, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU,

Figure 2. Influence of naturally converted nitrite and ultrasound marination on curing efficiency of pork loin. Values are presented as mean \pm standard error (n \geq 3). ^{a-c}Different letters above the bars indicate significant differences between treatments (*P*<0.05). NC, cured without sodium nitrite; PC, cured with sodium nitrite (180 ppm); PA, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite); PA+A, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid; PA+U, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid; PA+U, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid; PA+U, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid, and marinated using ultrasound.

Figure 3. Influence of naturally converted nitrite and ultrasound marination on residual nitrite of pork loin. Values are presented as mean \pm standard error (n \geq 3). ^{a-d}Different letters above the bars indicate significant differences between treatments (*P*<0.05). NC, cured without sodium nitrite; PC, cured with sodium nitrite (180 ppm); PA, cured with a pre-converted *Angelica keiskei*

extract (180 ppm of nitrite); PA+A, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid; PA+U, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid, and marinated using ultrasound.

Figure 4. Influence of naturally converted nitrite and ultrasound marination on thiobarbituric acid reactive substances (TBARS) of pork loin. Values are presented as mean \pm standard error (n \geq 3). ^{a-b}Different letters above the bars indicate significant differences between treatments (*P*<0.05). NC, cured without sodium nitrite; PC, cured with sodium nitrite (180 ppm); PA, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite); PA+A, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid; PA+U, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid; PA+U, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid; PA+U, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and marinated using ultrasound; PA+AU, cured with a pre-converted *Angelica keiskei* extract (180 ppm of nitrite) and ascorbic acid, and marinated using ultrasound.

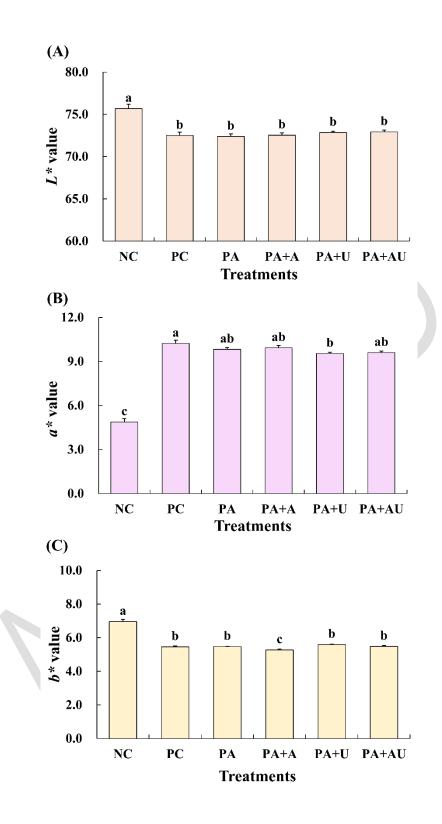
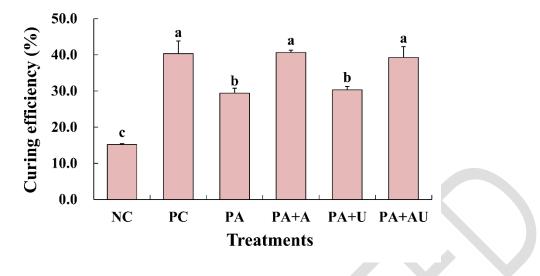
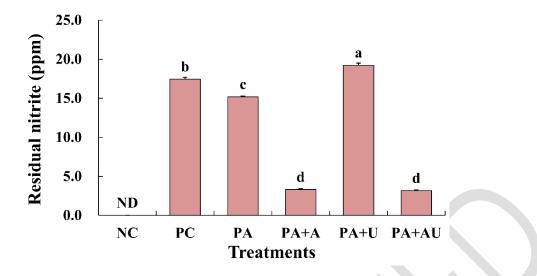


Figure 1









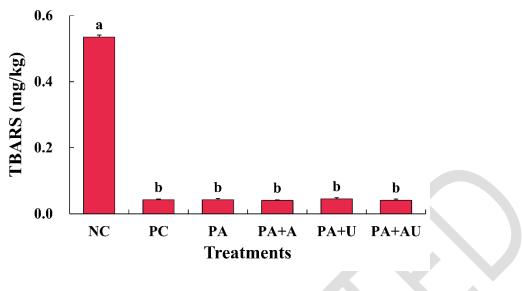


Figure 4